



Room-temperature, high selectivity and low-ppm-level triethylamine sensor assembled with Au decahedrons-decorated porous α -Fe₂O₃ nanorods directly grown on flat substrate

Xiaopan Song^a, Qi Xu^a, Tao Zhang^b, Bao Song^c, Cuncheng Li^b, Bingqiang Cao^{a,d,*}

^a Materials Research Center for Energy and Photoelectrochemical Conversion, School of Materials Science and Engineering, University of Jinan, Jinan 250022, Shandong, China

^b School of Chemistry and Chemical Engineering, University of Jinan, Jinan 250022, Shandong, China

^c School of Mechanical Engineering, University of Jinan, Jinan 250022, Shandong, China

^d School of Physics and Physical Engineering, Qufu Normal University, Qufu 273165, Shandong, China

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ABSTRACT

Chemiresistive based gas sensors with low operating temperature (e.g. room-temperature), high selectivity, and fast response for specific target gas are highly desired. Herein, we successfully construct triethylamine (TEA) gas sensors with gold (Au) decahedrons (DHs)-decorated porous α -Fe₂O₃ nanorods, which can work at 40 °C and exhibit high selectivity and low-ppm-level response. Porous α -Fe₂O₃ nanorods with high specific surface area are directly grown on seeded flat substrate with electrodes by a cost-effective hydrothermal method. Au DHs synthesized by one-pot polyol reaction method are deposited onto such α -Fe₂O₃ nanorods by spin-coating. Such Au DHs/ α -Fe₂O₃ nanorods sensor working at temperature as low as 40 °C and relative humidity (RH) of 30% exhibits high response (17–50 ppm TEA), low detection concentration (~1 ppm), and short response/recovery time (12/8 s), which are all much better than the control α -Fe₂O₃ nanorods sensor. When the RH increases, the sensor response decreases due to the water molecules adsorption. Furthermore, the enhanced sensing properties toward TEA are discussed in terms of the formation of Au/Fe₂O₃ metal/semiconductor Schottky contact and the catalytic activity of Au DHs.

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1. Introduction

Triethylamine (TEA) gas sensors have drawn much attention for wide application in chemical industry. TEA is explosive and can cause irritations to the dermal, ocular, and respiratory systems if the concentration is higher than 10 ppm in air [1,2]. In addition, long-term exposure to TEA may eventually result in abnormal embryos [3–5]. Traditional methods such as gas/liquid/film chromatography and electrochemistry analysis have been adopted to detect TEA gas [6,7]. However, their further applications are limited because of the complex operation, expensive apparatus cost, and strict testing environment. Therefore, it is still a strong demand to develop convenient, fast, and portable instrument with high selec-

tivity and sensitivity to detect TEA gas in daily life or industrial production process [8].

Metal oxide semiconductor (MOS) nanostructures such as ZnO [9], SnO₂ [10], In₂O₃ [11], and α -Fe₂O₃ [12–15] have been widely adopted as gas sensing materials with some advantages like simple growth and fast response. Among them, hematite (α -Fe₂O₃), as a typical *n*-type transition MOS with a band gap of 2.1 eV [16] has exhibited impressive sensing property to acetone [17], toluene [18], ethanol [19], formaldehyde [20], and so on. Nevertheless, gas sensors for TEA detection based on α -Fe₂O₃ have been reported very little. Sun et al. [21] fabricated mesoporous α -Fe₂O₃ microrods for TEA gas sensors, which showed a response of 11.8–100 ppm TEA at 275 °C. However, their sensing response needs further improvement. Recently, our group prepared porous α -Fe₂O₃ nanorods to detect TEA and obtained high response (8.2 for 50 ppm) and fast response time (7 s) at 40 °C [22].

Noble metals like gold and silver decorated on oxide semiconductors can further enhance the sensor sensitivity and selectivity, and also result in higher response as well as lower operating temperature. For instance, Cao et al. [23] synthesized Ag/Cr₂O₃ porous

* Corresponding author at: Materials Research Center for Energy and Photoelectrochemical Conversion, School of Materials Science and Engineering, University of Jinan, Jinan, 250022, Shandong, China.

E-mail address: mse.caobq@ujn.edu.cn (B. Cao).

microspheres, and their response to 50 ppm of TEA was about 3 times higher than that of pristine Cr₂O₃. Guanwan et al. [24] reported that the response of Au/ α -Fe₂O₃ nanorods, which exhibited ultrahigh sensitivity (46.4–100 ppm acetone) at 270 °C. Peeters et al. [25] prepared Au/ ϵ -Fe₂O₃ nanocomposites, which exhibited better selectivity to NO₂ than pure ϵ -Fe₂O₃ nanocomposites. Zhang et al. [26] developed an efficient, green, and general strategy for the synthesis of Au/ α -Fe₂O₃ nanospindles, which also exhibited good sensitivity toward ethanol at 140 °C. Despite the high response obtained, it is inconvenient to fabricate these sensors by the traditional slurry-coating process. Sometimes it may destroy the intrinsic nanostructure physical properties. Thus, the *in-situ* growth of sensing materials on Al₂O₃ electrodes is a promising strategy to simplify the traditional fabrication process.

In this Paper, we report a high-performance Au decahedrons/ α -Fe₂O₃ nanorods TEA sensor on flat Al₂O₃ substrate with pre-designed electrodes, which can work at near room-temperature. Hematite seed layer are grown on electrodes by a simple sol-gel method. Porous α -Fe₂O₃ NRs directly grow via hydrothermal method and Au DHs are synthesized by one-pot polyol reaction method. Then, Au DHs are decorated onto the porous α -Fe₂O₃ NRs by controlling the spin-coating speed (1000–3000 rpm). Due to the formation of Schottky contact between Au/Fe₂O₃ and the catalytic activity of Au decahedrons, the Au/ α -Fe₂O₃ NRs sensor working at 40 °C exhibits higher response and better selectivity to TEA than that of pristine α -Fe₂O₃ NRs sensor. The TEA gas sensing mechanism of Au/ α -Fe₂O₃ NRs is discussed in detail.

2. Experimental

2.1. Direct growth of porous α -Fe₂O₃ NRs on flat Al₂O₃ electrodes

The flat Al₂O₃ electrodes (1 mm × 1.5 mm), which consist of a pair of Au electrodes, Pt lead wires, and a heater, were cleaned with ethanol, acetone, and deionized (DI) water by ultrasonication. Hematite seed layer and α -Fe₂O₃ NRs array were *in-situ* grown on flat Al₂O₃ electrodes by sol-gel method and hydrothermal method, respectively. First, 4.054 g ferric chloride (FeCl₃·6H₂O), 0.211 g polyvinyl alcohol (PVA), and 150 μ L hydrochloric acid (HCl 36.5–38%) were dissolved in 50 mL of DI water with continuous stirring to get a clear solution. Hematite seed layers were formed on the cleaned flat Al₂O₃ substrates by spin coating (4000 rpm for 30 s) the above solution, then annealed at 500 °C in air for 2 h. A 30 mL of aqueous solution consisting of 0.810 g FeCl₃·6H₂O, 2.548 g sodium nitrate (NaNO₃), 90 μ L HCl, and 160 μ L acetonitrile was transferred into 50 mL Teflon-lined stainless steel autoclave. At the same time, the flat Al₂O₃ electrodes with seed layer were immersed into the aqueous solution. After the reaction at 100 °C for 4 h, we got the FeOOH NRs. Finally, the precursors were annealed at 650 °C for 20 min in air to obtain the porous α -Fe₂O₃ NRs.

2.2. Growth of Au decahedrons onto porous α -Fe₂O₃ nanorods

On the basis of our experimental design, the growth process of Au DHs/ α -Fe₂O₃ NRs arrays is schematically illustrated in Fig. 1. The Au decahedrons were synthesized according to our earlier work [27–29]. Then, the Au DHs-decorated porous α -Fe₂O₃ NRs arrays were grown by spin coating (30 s) a 0.25 mM solution of Au DHs onto the porous α -Fe₂O₃ NRs arrays to form Au/ α -Fe₂O₃ heterostructure. By controlling the spin-coating speed (1000, 2000, and 3000 rpm), Au/ α -Fe₂O₃ NRs arrays with different loading content of Au DHs were fabricated, and the corresponding gas sensors were named as Au/ α -Fe₂O₃ NRs sensor A, B and C, respectively.

2.3. Material characterization and sensor properties testing

The morphology, structure, and crystalline phase of the samples were characterized by field emission scanning electron microscope (FESEM, Quanta FEG250), transmission electron microscope (TEM, JEM-2100F, JEOL), X-ray diffraction (XRD, D8-Advance, Bruker), and X-ray photoelectron spectroscopy (XPS, Thermo ESCALAB 250XI), respectively. The Brunauer-Emmett-Teller (BET) specific surface area of the sample was investigated by measuring nitrogen adsorption-desorption isotherm with a Physorption Analyzer (Micromeritics Instrument Corporation TriStar II 3020). The corresponding intensity change of the gaseous products including N₂, CO₂, and H₂O was measured by an on line mass spectrometer (MS) (Pfeiffer, MS GSD 320). The gas sensor properties were measured with a static gas-sensing characterization system (WS-60A, Weisheng Electronics, China). The electronic circuit of sensor measurement system is exhibited (Fig. S1), where R_S is the sensor resistance, V_H is the heating voltage, R_L is a loading resistance and the applied voltage (V_C) is 5V. The desired concentrations of the testing gases is calculated by the following formula:

$$Q = \frac{V \times \varphi \times M}{22.4 \times d \times \rho} \times 10^{-9} \times \frac{273 + T_R}{273 + T_B} \quad (1)$$

where Q (mL) is the liquid volume of the volatile compound, V (mL) is the volume of the testing chamber, φ is the required gas volume fraction, M (g mol⁻¹) is the molecular weight, d (g cm⁻³) is the specific gravity, and ρ is the purity of the volatile testing liquid, T_R and T_B (°C) are the temperature at ambient and test chamber, respectively. Firstly, the devices are put into an airproof test box. Test gas such as TEA with calculated concentration is injected into the testing chamber by a microsyringe. Secondly, when the load voltage is not changing, the TEA gas is exposed to the air until the load voltage to the stable again. Finally, the measuring procedure is stopped. The detailed measuring procedures were reported in our earlier work [2,30]. The sensor response (S) was defined as the ratio of R_a/R_g, where R_a and R_g are the resistances of the sensor in air and in target gas, respectively.

3. Results and discussion

3.1. Structural and morphological characteristics

The structure and crystalline phase of the obtained samples were characterized by XRD. Fig. 2 displays the typical XRD spectra of FeOOH, α -Fe₂O₃, and Au/ α -Fe₂O₃ NRs samples. All the diffraction peaks of spectrum I can be indexed to FeOOH (JCPDS No. 75–1594) together with XRD peaks from flat Al₂O₃ electrode. After calcination at 650 °C, the sample is identified as hematite (α -Fe₂O₃, JCPDS No. 89-0597). Owing to removal of the OH groups during the calcination process, porous α -Fe₂O₃ NRs are grown [24], as shown in the inset of Fig. 3(a). When the Au DHs are deposited on the α -Fe₂O₃ NRs, the peaks of Au are not detected in spectrum III due to the low loading content.

The morphology of α -Fe₂O₃ and Au/ α -Fe₂O₃ NRs was investigated with SEM. As shown in Fig. 3(a), α -Fe₂O₃ NRs grow nearly perpendicular on the substrate and their diameters are about 100–150 nm with numerous micropores. Fig. 3(b) is the corresponding EDS spectrum of α -Fe₂O₃ NRs. The peaks of O, Fe, and Al can be clearly observed in this spectrum. No other peaks exist for impurities, demonstrating the growth of pure α -Fe₂O₃ NRs on flat Al₂O₃ substrates. Fig. 3(c–h) are the SEM images and the corresponding EDS spectra of α -Fe₂O₃ NRs after Au decorating, indicating that the NRs array morphology can be well maintained. Moreover, the Au content can be well controlled and decreases from 0.25% (Au/ α -Fe₂O₃ NRs A) to 0.04% (Au/ α -Fe₂O₃ NRs C) as the spin-coating speed increases from 1000 to 3000 rpm.

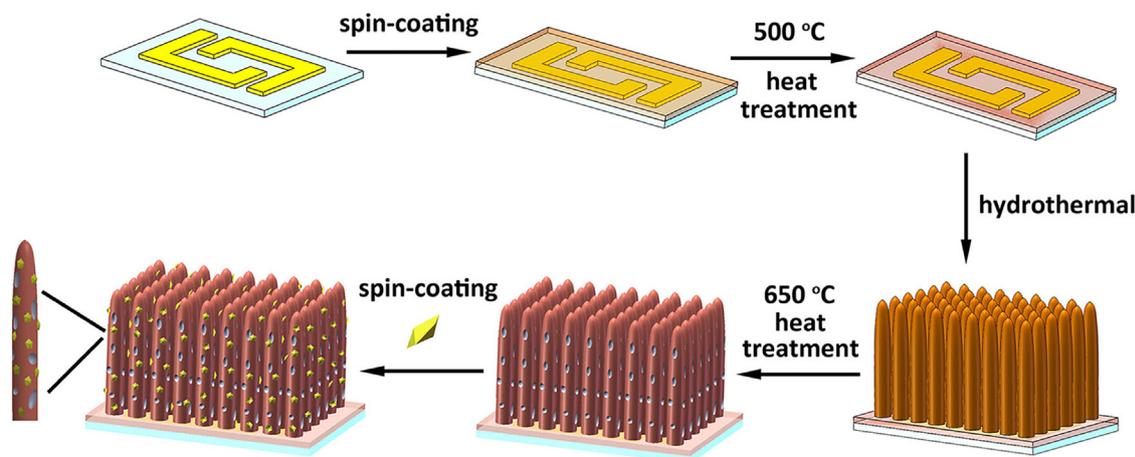


Fig. 1. Schematic for the growth process of Au/ α -Fe₂O₃ NRs arrays.

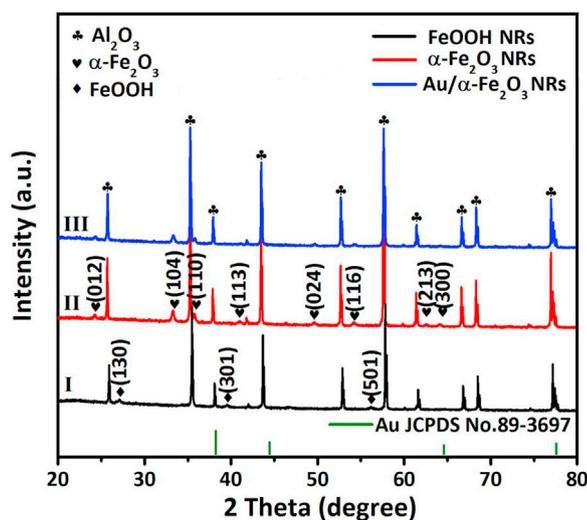


Fig. 2. XRD spectra of the as-synthesized samples on flat Al₂O₃ electrodes. I: FeOOH NRs by hydrothermal method, II: α -Fe₂O₃ NRs by annealing FeOOH NRs, III: α -Fe₂O₃ NRs after Au decorating.

To gain further insights into the microstructures and crystallographic features of the α -Fe₂O₃, Au DHs, and Au/ α -Fe₂O₃ NRs, TEM characterizations were employed. Fig. 4(a) depicts the porous structure of pristine α -Fe₂O₃ NRs, which is in good agreement with the SEM observation (the inset of Fig. 3a). Its diameter and length are about 120 nm and 1 μ m, respectively. The *d*-spacing between adjacent lattice fringes in the α -Fe₂O₃ NRs is 0.22 nm, which corresponds well to the (113) plane of α -Fe₂O₃ (Fig. 4b). Fig. 4(c) shows the Au DHs with uniform size and the diameter is roughly 30 nm. Fig. 4(d) indicates that the lattice spacing of 0.236 nm in the fringe pattern can be assigned to the Au (111) interplanar distance. Fig. 4(e) and (f) show the TEM and HRTEM images of an Au/ α -Fe₂O₃ nanorod. The lattice spacing of 0.25 nm is indexed to the (110) plane of α -Fe₂O₃, while the lattice spacing of 0.236 nm is assigned to the Au (111) plane. It reveals that the Au DHs can be loaded onto α -Fe₂O₃ NRs by the spin-coating to form a typical metal-semiconductor heterojunction.

The surface chemical composition of the as-synthesized Au/ α -Fe₂O₃ NRs was further investigated with XPS, as shown in Fig. 5 and Fig. S2/S3. The survey spectrum of Au/ α -Fe₂O₃ A in Fig. 5(a) confirms the existence of O, Fe, and Au peaks, besides a relatively weak contribution from adventitious carbon (C 1s signal at 284.5 eV) due to the atmospheric exposure. To identify all the states of O, Fe, and

Au elements, the high resolution spectra of O 1s, Fe 2p, and Au 4f are also measured and shown in Fig. 5(b–d), respectively. The O 1s spectrum (Fig. 5b) shows three peaks at about 529.8, 531.4, and 532.9 eV, which indicates the presence of three different oxygen species. The peak at 529.8 eV is assigned to the crystal lattice oxygen. The peaks at 531.4 and 532.9 eV correspond to surface adsorbed oxygen and hydroxyl oxygen on the surface, respectively [31]. Fig. 5(c) exhibits two main peaks of Fe 2p_{3/2} (710.2 eV) and Fe 2p_{1/2} (723.8 eV), with two satellite peaks on their high binding-energy side (at \sim 8 eV), indicating the Fe³⁺ in iron oxide [32]. Fig. 5(d) presents clear signals for Au 4f_{7/2} at 83.5 eV and Au 4f_{5/2} at 87.2 eV, which shift to low energy direction in comparison with bulk gold (Au 4f_{7/2}: 83.8 eV; Au 4f_{5/2}: 87.5 eV) [33]. This redshift has been reported which is due to the formation of a Schottky junction at Au/ α -Fe₂O₃ interface. It also indicates that the electrons in α -Fe₂O₃ transfer to Au DHs [34,35], and more discussion will be presented below. By tuning the spin-coating speed, the Au loading content in Au/ α -Fe₂O₃ NR composite is well controlled. The surface atomic content of Au decreases from 18.22%, 2.67% to 0.07% for Au/ α -Fe₂O₃ NRs A, B and C. It can be expected that only under optimized loading content the sensor device exhibit better performance (see following discussion).

To investigate the porous structures of the α -Fe₂O₃ NRs, the specific surface area and pore size distribution were calculated from their N₂ adsorption–desorption isotherms, as shown in Fig. 6(b). The porous α -Fe₂O₃ NRs powders are collected by centrifuging the solution after reaction, and the morphology of such porous α -Fe₂O₃ NRs powders (Fig. 6a) is similar to the samples directly grow on the flat Al₂O₃ electrodes. For the porous α -Fe₂O₃ NRs, the Brunauer-Emmett-Teller (BET) specific surface area is measured to be 77.8 m² g⁻¹ and the average pore size is mainly distributed at 8 nm (inset of Fig. 6b). The α -Fe₂O₃ NRs samples display a typical type IV adsorption isotherm with a H3-type hysteresis loop at a relative pressure of 0.9–1.0, indicating the presence of the mesoporous structure [36]. Porous materials can greatly accelerate the gas diffusion and provide more effective adsorption sites, which is potentially useful for gas sensor application [37,38].

3.2. Gas sensing property comparison

The gas sensing performances of pristine α -Fe₂O₃ NRs sensor, Au/ α -Fe₂O₃ NRs sensor A, B, and C to 50 ppm TEA at 40 °C are shown in Fig. 7(a). The recover resistance is smaller than the initial one. The possible reason is that, after a test reaction in the gas, a certain amount of residual TEA gas may still adsorb on the porous α -Fe₂O₃ NRs, which will occupy the effective adsorption sites of oxygen

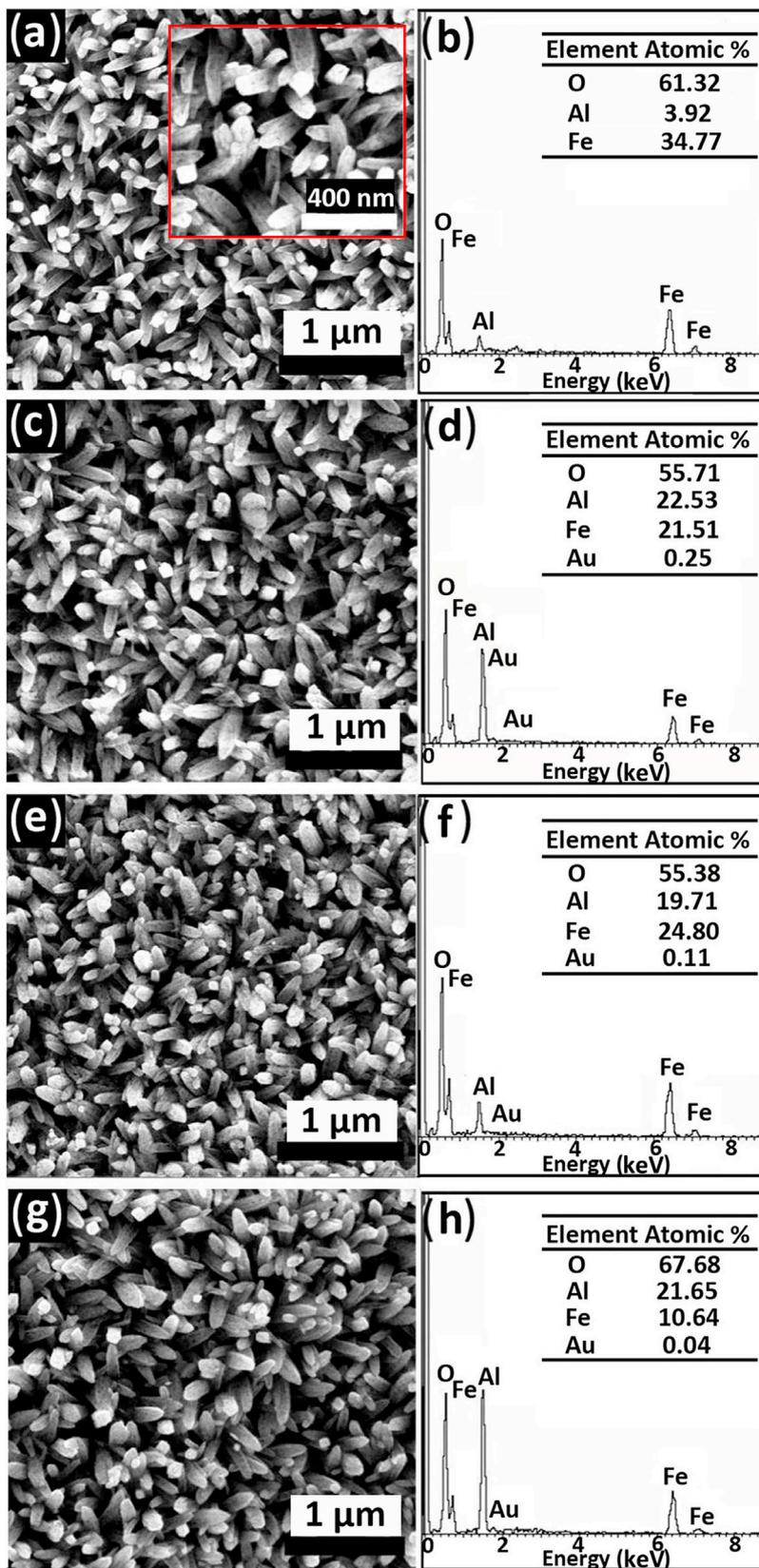


Fig. 3. SEM image of the samples grown in-situ on flat Al₂O₃ electrode and the corresponding EDS spectrum. (a, b) α -Fe₂O₃ NRs; (c-h) Au/ α -Fe₂O₃ NRs grown under different spin-coating conditions indicating different gold loading contents.

[39]. In addition, pure Au DHs sensor has no sensing response (Fig. S4). In general, as a typical *n*-type semiconductor gas sensor, when it is exposed to TEA gas, the resistance of the sensor decreases

and increases again when it is exposed to air atmosphere [40]. The responses ($S=9.6-17$, 40 °C) of Au/ α -Fe₂O₃ NRs sensors are all higher than that of α -Fe₂O₃ NRs sensor ($S=9$, 40 °C). It reveals that

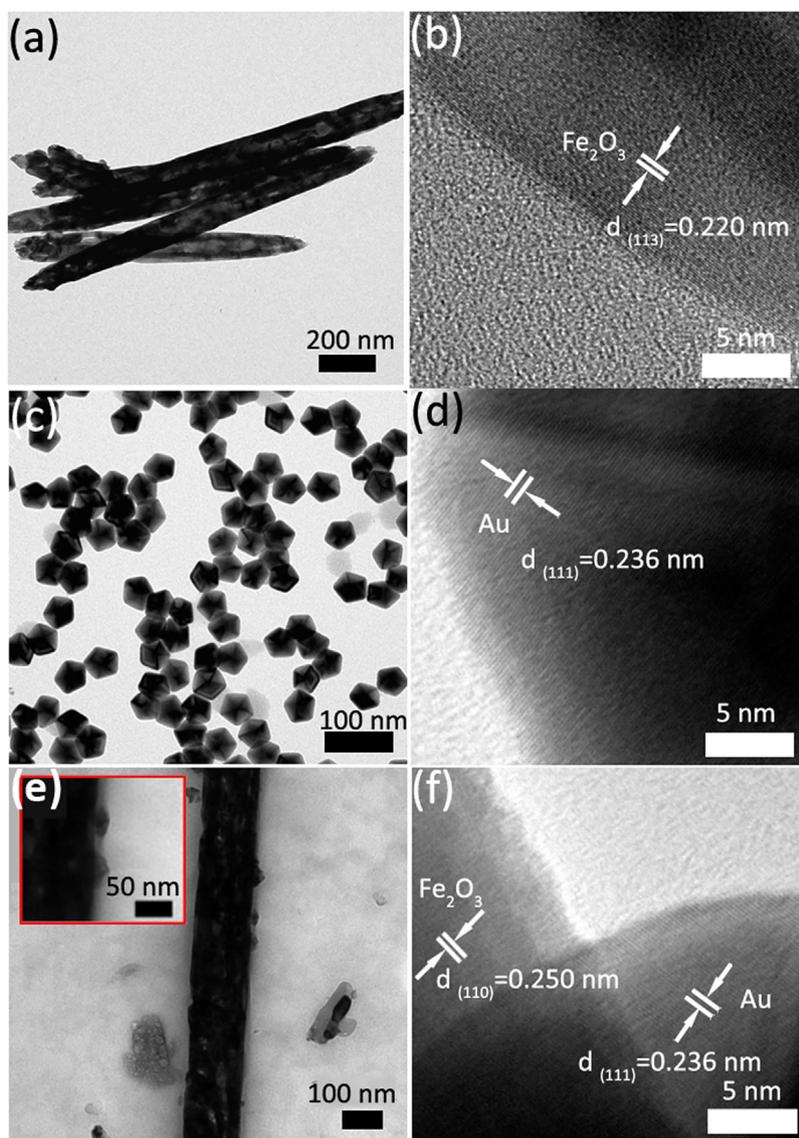


Fig. 4. TEM and HRTEM images. (a, b) pristine α - Fe_2O_3 NRs; (c, d) Au DHs; (e, f) Au/ α - Fe_2O_3 NRs.

the sensing performance of α - Fe_2O_3 NRs can be further enhanced by decorating with Au DHs [41]. Moreover, the influence of the Au DHs content on the gas sensing performance is also investigated. All the initial resistances of Au/ α - Fe_2O_3 NRs sensors are much higher than that of pure α - Fe_2O_3 NRs sensor due to the formation of open-circuit Schottky junction [42]. As it is very difficult to directly prove the formation of such Schottky junctions between Au nanoparticles and Fe_2O_3 nanowires, we prepared Au/ α - Fe_2O_3 film heterostructure to prove the formation of Schottky junction between Au and α - Fe_2O_3 film on fluorine-doped tin oxide (FTO) glass substrates, as shown in Fig. S5(b). Firstly, the α - Fe_2O_3 film was grown by a simple sol-gel method, as adopted for nanowire seed layer growth. Then, Au contact was deposited on the α - Fe_2O_3 film by thermal evaporation. The surface morphology of α - Fe_2O_3 hematite seed layer and Au/ α - Fe_2O_3 hematite seed layer was investigated with SEM (the insets of Fig. S5). In addition, Fig. S5(b) also show the EDX atomic percentage of O (65.55%), Fe (16.70%) and Au (17.75%). The corresponding current and voltage (I - V) relationship for different samples (α - Fe_2O_3 film and Au/ α - Fe_2O_3) was directly measured with a probe station (Ecopia, EPS300) as shown in the Supporting Information (Fig. S5). The I - V curves of α - Fe_2O_3 film and Au/ α -

Fe_2O_3 heterostructure exhibit a linear and rectifying characteristic, respectively, proving the Au/ α - Fe_2O_3 Schottky contact formation.

The working temperature is one of the most important parameters for gas sensor. Fig. 7(b) shows the response curves of the α - Fe_2O_3 NRs sensor and typical Au/ α - Fe_2O_3 NRs sensors toward 50 ppm TEA under different operating temperatures. The highest gas responses are obtained at 180 °C. For example, the maximum response of Au/ α - Fe_2O_3 NRs sensor B could as high as 60, while the response of the pristine α - Fe_2O_3 NRs sensor is only 32. Furthermore, the best operating temperature is already much lower than the reported data (~ 300 °C) for typical MOS sensors [35,43–45]. The sensors can also effectively work at 40 °C with a low heating voltage of 1.24 V. The gas sensor with low power consumption is always highly expected in industrial and home applications. So, the following response curves were all measured at 40 °C to further evaluate their gas sensing properties.

Fig. 8(a) and (b) compare the sensors response and recovery times. Here, the response time (T_{res}) and recovery time (T_{rec}) are defined as the time required for the resistance to reach 90% of the equilibrium value after TEA is introduced, and the time necessary for the sensor to recover 90% of its resistance, respectively [46]. The T_{res} of α - Fe_2O_3 NRs sensor and Au/ α - Fe_2O_3 NRs sen-

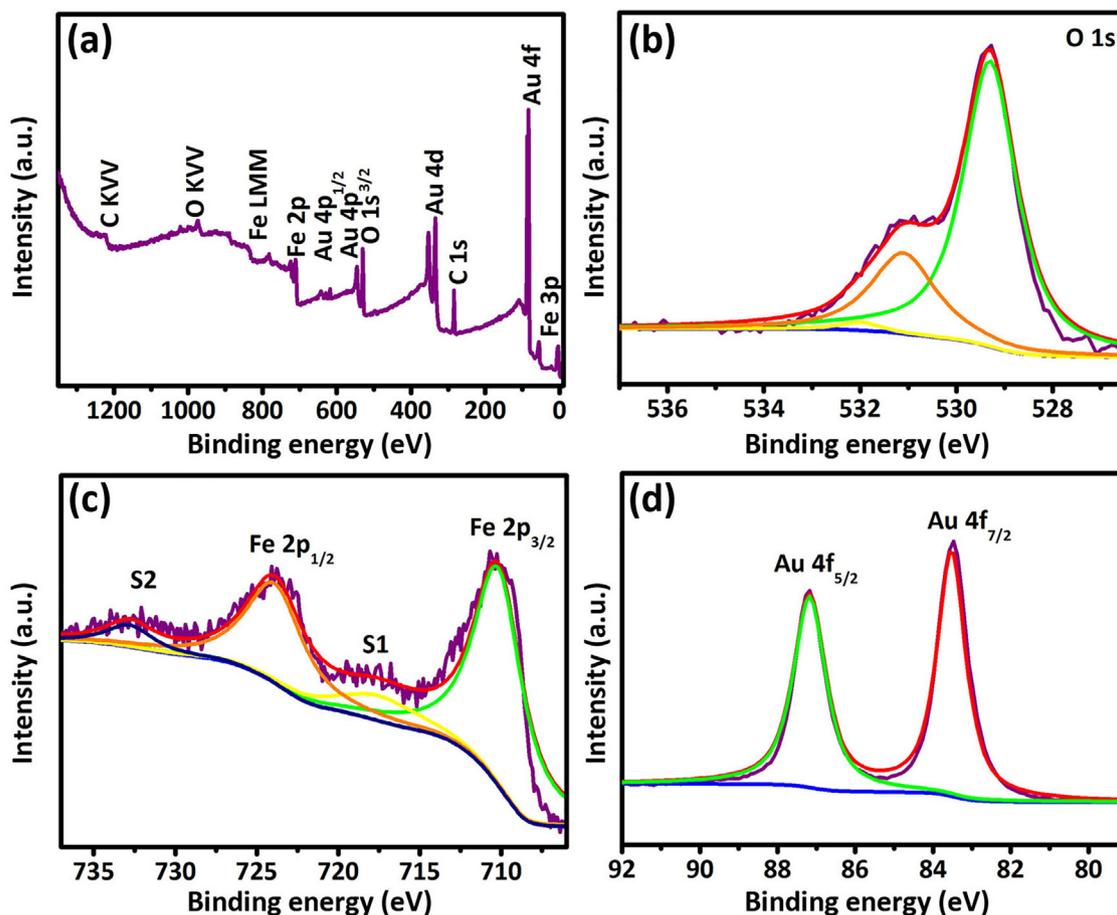


Fig. 5. XPS spectra of the as-synthesized Au/ α -Fe₂O₃ NRs A: (a) XPS full survey spectrum; (b) O 1 s spectrum; (c) Fe 2 p spectrum; (d) Au 4 f spectrum.

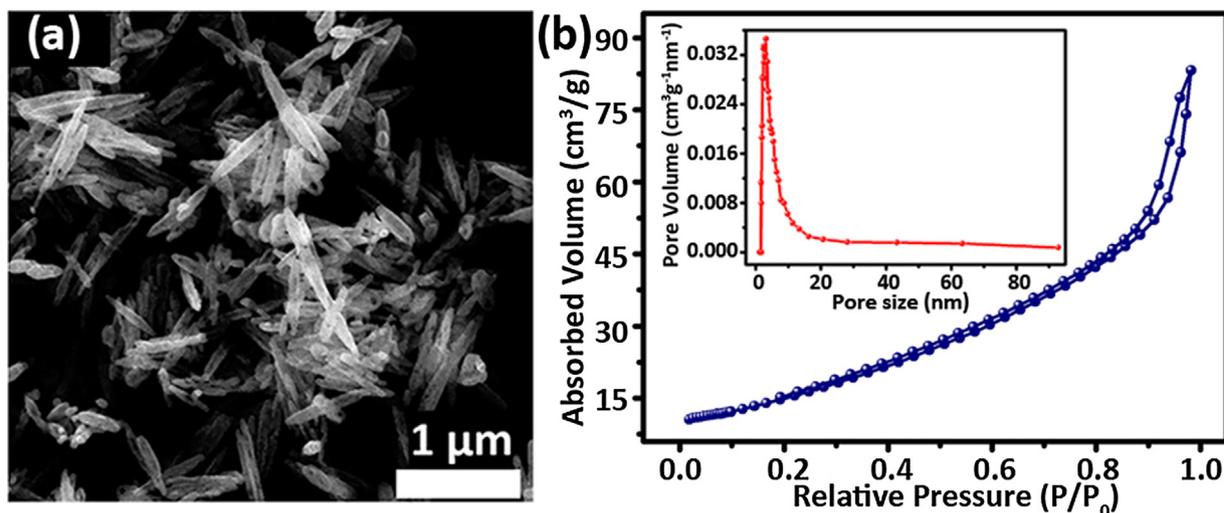


Fig. 6. (a) SEM image of porous α -Fe₂O₃ NRs powders; (b) Typical N₂ adsorption-desorption isotherm and pore size distribution (inset) of porous α -Fe₂O₃ NRs.

sensor B toward to 50 ppm of TEA at 40 °C are determined to be 9 s and 12 s, respectively. The response time difference is small. However, the T_{rec} of Au/ α -Fe₂O₃ NRs sensor B is 8 s, which is much faster than the pristine α -Fe₂O₃ NRs sensor ($T_{\text{rec}} = 16$ s). Such faster response and recovery time may have two reasons. One reason is the nanoscale porous structure of sensing materials. The size reduction and porous structure can accelerate the gas sensing reaction and thus speed up reaction rate [47]. In addition, the reaction rate

is also related to the Schottky contact and the catalytic activity of Au DHs [41].

To further understand the influence of Au modification on the T_{res} and T_{rec} , we also measured the T_{res} and T_{rec} of α -Fe₂O₃ NRs sensor and Au/ α -Fe₂O₃ NRs sensor B to various TEA concentration, as shown in Fig. 9. Inset I is the corresponding response time of these two sensors. The response time of Au/ α -Fe₂O₃ NRs sensor B to 1, 2, 5, 10, 50, and 100 ppm of TEA is 11, 15, 14, 12, 12, and 11, respectively, whereas the response time of pure α -Fe₂O₃ NRs

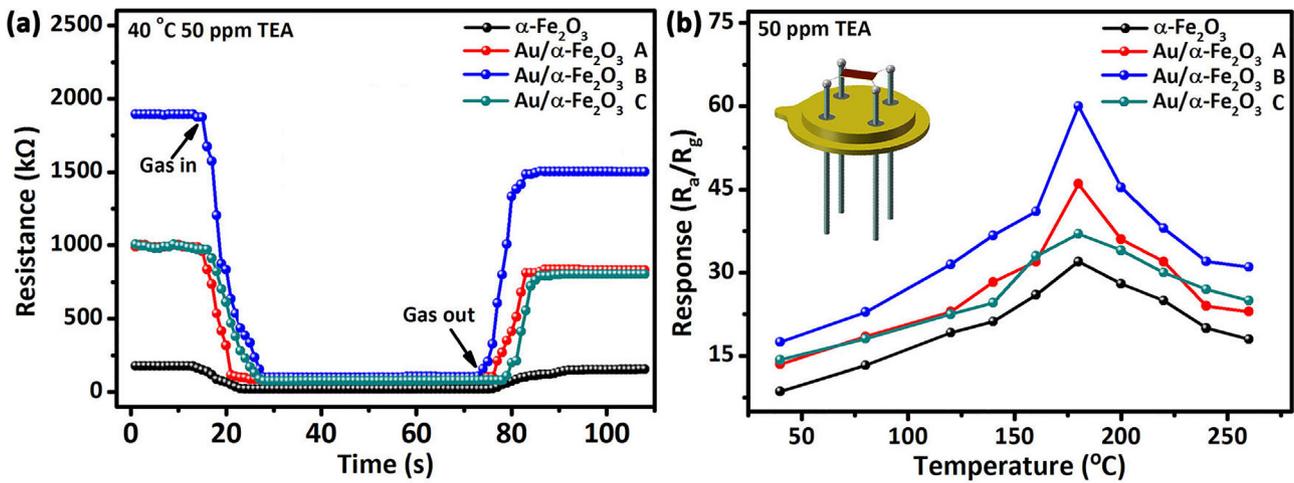


Fig. 7. (a) Resistance curves of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor, Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors to 50 ppm of TEA at 40 °C; (b) Responses of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor and Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor (A, B, and C) versus operating temperature to 50 ppm of TEA, (inset pattern) the 3D schematic diagram of the gas sensor.

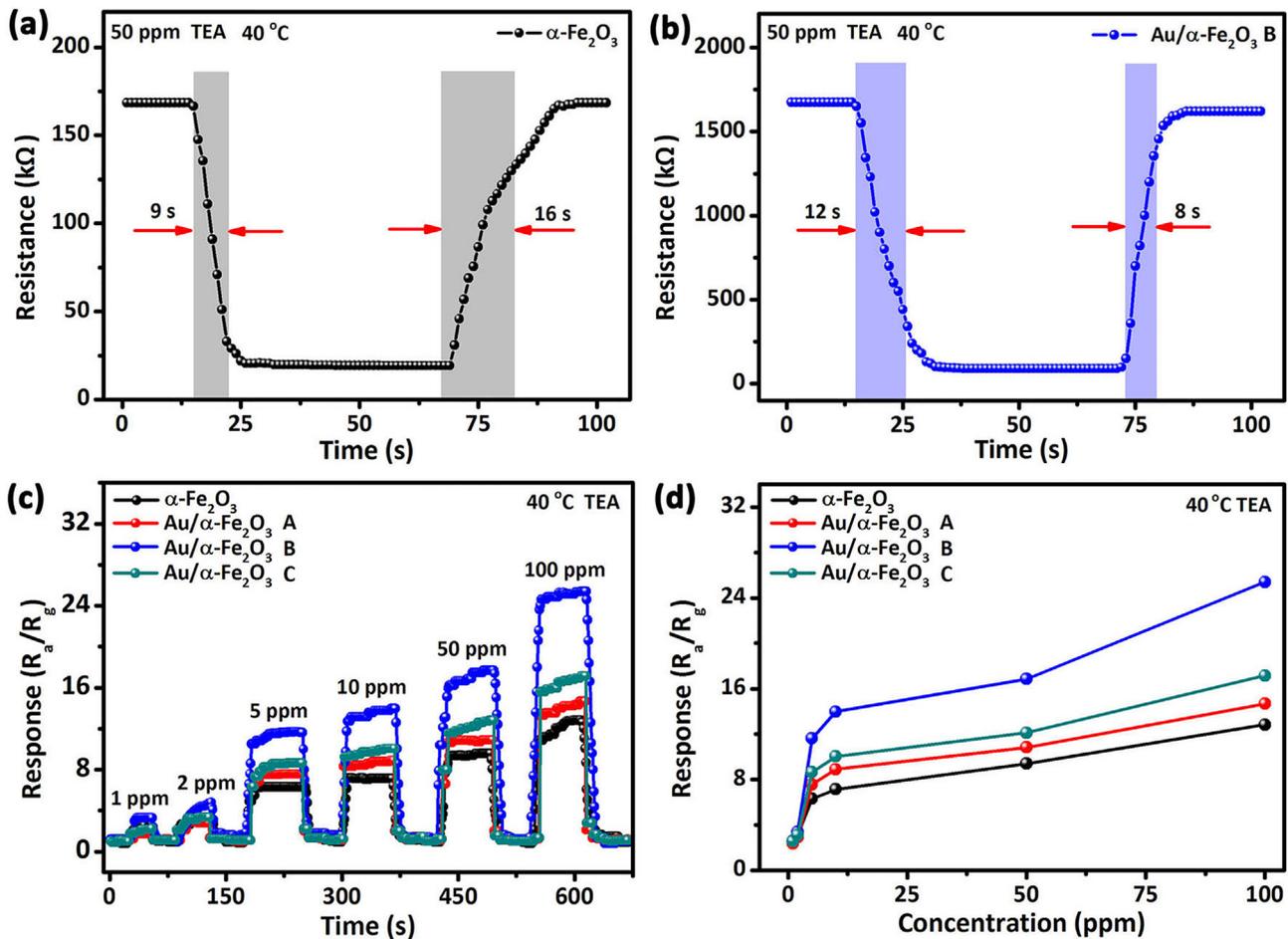


Fig. 8. Response and recovery times of two kinds of sensors: (a) $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor; (b) Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B; (c) Response and recovery curves of the four sensors to TEA gas of different concentrations at 40 °C; (d) Corresponding relationship between the sensor response and TEA concentration.

sensor are 18, 17, 16, 13, 9, and 7, respectively. Similarly, inset II is the corresponding recovery time. The recovery time of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B to 1, 2, 5, 10, 50, and 100 ppm of TEA is 11, 14, 12, 15, 8, and 13, respectively, whereas the recovery time of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor is 12, 14, 18, 20, 16, and 15, respectively. Overall, the Au DHs modification speeds up the device recovery.

The response curves of the four $\alpha\text{-Fe}_2\text{O}_3$ NRs-based sensors toward TEA of different concentration at 40 °C are depicted in Fig. 8(c). The response of $\alpha\text{-Fe}_2\text{O}_3$ NRs-based sensors increases with increasing TEA concentration from 1 to 100 ppm. The Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B exhibits the highest response. Fig. 8(d) shows the corresponding relationship between sensor response and TEA con-

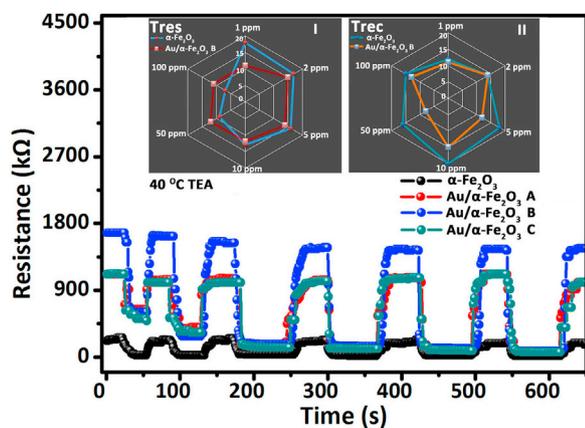


Fig. 9. The response and recovery curve of four sensors to TEA of 1–100 ppm at 40 °C: inset I is the corresponding response time of $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor and Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B; inset II is the corresponding recovery time of two kinds of sensors.

centration. For example, the response values of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B to 1, 2, 5, 10, 50, and 100 ppm of TEA are 2.7, 4, 11.2, 14, 17.5, and 25.4, respectively, whereas the response values of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor were 2, 2.5, 6, 7, 8.6, and 12, respectively. Moreover, the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B shows the better linear characteristic.

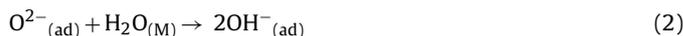
To evaluate the repeatability of the four sensors, the successive dynamic response–recovery sensing behavior of five cycles to 50 ppm of TEA has been measured. As shown in Fig. 10(a), the sensor responses exhibit only weak change during the cycling test, indicating their good device repeatability. The sensor stability over 40 days is also checked, as shown in Fig. 10(b). Clearly, the sensors show nearly constant response to 50 ppm of TEA, which illustrates high stability of the gas sensors.

Selectivity is another very important character for gas sensor application [48]. Fig. 10(c) shows the responses of $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor and Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors to 50 ppm of TEA at 40 °C as well as other gases such as acetone, benzene, *p*-xylene, ethanol, and 2-propanol. The Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B clearly exhibits the highest response towards TEA gas, which is about 5 times higher than that of the response toward other gases, indicating an impressive selectivity toward TEA gas even at low working temperature. The detailed reason for the enhanced selectivity is still not clear now. One possible reason is that the different stability/activity of the target gases. Bond energy is a thermodynamic quantity, and the lower the bond energy, the easier the bond breaks [49]. Here, the bond energies of C–N, C–C, O–H, C=C, C=O are 305, 332, 464, 611, and 728 kJ/mol, respectively [50]. Clearly, the bond strength of C–N in TEA is the weakest. So, TEA is the most unstable one in terms of bond energy among all the target gases in Fig. 10(c). Due to the low C–N bond energy, the high reaction activity of TEA molecules is beneficial to the high response of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors.

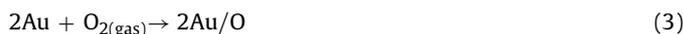
The relative humidity (RH) is indeed important for sensor applications. So, we measured the relationship of sensor response and the environment RH at 40 °C, as illustrated in Fig. 10(d). The responses of all sensors decrease with the increasing environment RH. But, when the RH reaches 80%, the responses of the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors are still higher than that of pristine $\alpha\text{-Fe}_2\text{O}_3$ NR sensor. In addition, the gas sensing response transients of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor and Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B are shown in the Supporting Information (Fig. S6 and Fig. S7). The adsorption of water molecules in high RH environment leads to less chemisorption of oxygen species on the sensing material surface, which leads to the decreasing sensor response in high RH. Moreover, water molecules also act as a barrier against the TEA adsorption. The reactions between the surface oxygen and the water molecules in high

RH are conducive to a decrease in the sensor baseline resistance and result in a decrease of the response [22,30].

In general, when an *n*-type oxide semiconductor (Fe_2O_3) is exposed to reducing gas under humid atmosphere, both the water molecule and the reducing gas react with an adsorbed O^{2-} ion. The water molecules (H_2O) react with adsorbed O^{2-} ions on the surface and form the surface hydroxyls (OH^-) prior to the gas sensing reaction, which significantly changes the sensor resistance and deteriorates gas response [51,52]. The reaction between water molecules and adsorbed O^{2-} ions can be described as follows [51].



However, when the $\alpha\text{-Fe}_2\text{O}_3$ nanorod is decorated with moderate Au DHs, Au DHs can serve as specific absorption site to dissociate oxygen molecule (O_2) due to its spillover effect even in wet environment. The O_2 spillover reactions on Au surfaces are presented below [40]:



Therefore, the Au decahedrons on the Fe_2O_3 surface play a key role in (2) scavenging of hydroxyls (OH^-) on the Fe_2O_3 surface, this mechanism results in the observed humidity independent gas response and sensor resistance.

In conclusion, the sensing properties of the porous $\alpha\text{-Fe}_2\text{O}_3$ nanorods sensors have been improved by decorating with Au decahedrons. To highlight the sensor property advantages of our devices, the sensing performance comparisons between our sensors and reported sensors are summarized in Table 1. It is worth noting that the Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorod sensor exhibits near room working temperature, lower detection limit, and relatively high response in our work.

3.3. Gas sensing mechanism of Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorods

The basic gas sensing mechanism of *n*-type MOS such as ZnO, Fe_2O_3 , and SnO_2 to reducing gas has been explained with the well-established space charge or depletion layer model [1,21,56]. It depends on the modulation of depletion layer caused by the adsorption and desorption of oxygen molecules [46]. However, when an additional Schottky junction is formed at the metal/semiconductor oxide interface, the sensing mechanism will become different and more complex. Although such improved gas sensing performances are also reported in previous works [2,25,57–59], the detailed sensing mechanism still remains unclearly.

As presented in Fig. 11(a), gold is a typical noble metal with high work function of 5.1 eV [60]. As an *n*-type semiconductor, $\alpha\text{-Fe}_2\text{O}_3$ has a band gap energy of 2.1 eV and a work function of 4.39 eV [61]. The contact of noble metal and semiconductor will form a Schottky junction at the interface between the Au decahedron and $\alpha\text{-Fe}_2\text{O}_3$ nanorod. As shown in Fig. 11(b), when the $\alpha\text{-Fe}_2\text{O}_3$ NR is decorated with Au DHs, the electrons in surface of $\alpha\text{-Fe}_2\text{O}_3$ will preferentially transfer to Au, owing to the larger work function of gold compared with that of $\alpha\text{-Fe}_2\text{O}_3$. Finally, this results in a charge depletion layer at the Au/ $\alpha\text{-Fe}_2\text{O}_3$ interface, which further increases the device resistance of the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor than that of pristine $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor (Fig. 7a).

The schematic diagram of the gas sensing mechanisms for the Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorods is further illustrated in Fig. 11(c and d). As shown in Fig. 11(d), when the pristine $\alpha\text{-Fe}_2\text{O}_3$ NR is exposed to air, the oxygen molecules can adsorb onto the nanorods surface and capture electrons from $\alpha\text{-Fe}_2\text{O}_3$ to form negative oxygen ions $\text{O}^{\delta-}$ (O_2^- , O^- , and O^{2-}) [62]. Then an electron surface depletion layer will appear on the surface of $\alpha\text{-Fe}_2\text{O}_3$ NR. Moreover, the discrete configuration of Au DHs on the surface of $\alpha\text{-Fe}_2\text{O}_3$ NR will

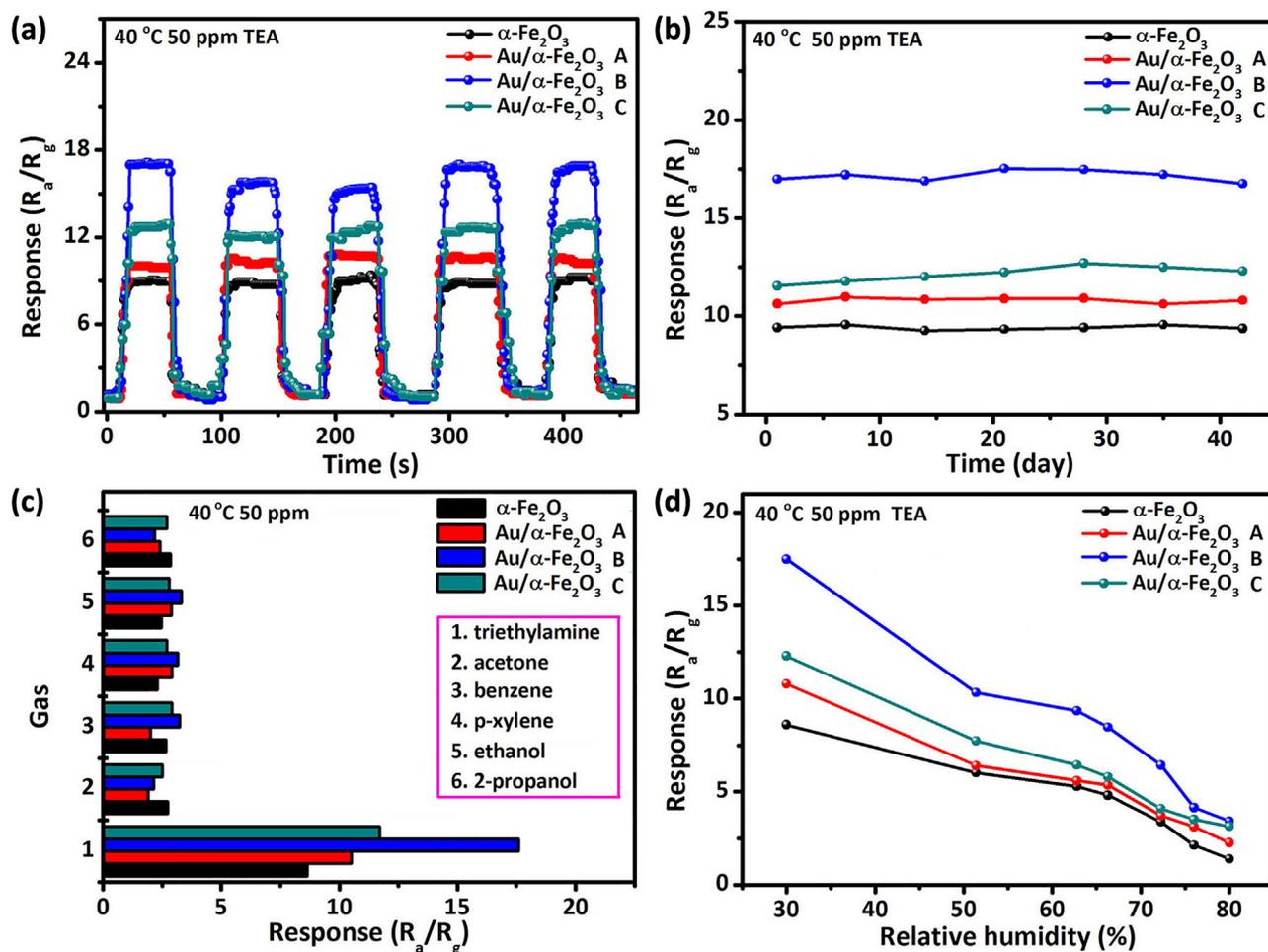


Fig. 10. (a) The device repeatability of pure $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor and Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors to 50 ppm of TEA at 40 °C; (b) The long term stability measurement of the four sensors to 50 ppm of TEA at 40 °C; (c) The selectivity curves of the four sensors to different target gases at 40 °C; (d) The relationship between the four sensors response and relative humidity.

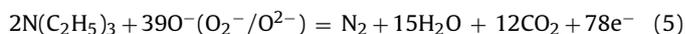
Table 1
TEA sensing performances of as-prepared sensors in our work and other reported sensors, including concentration (Con.), working temperature (W.T.), sensing response (S.R.), response/recovery time (Res./Rec. Time).

Materials	Con. (ppm)	W.T. (°C)	S.R. (R_a/R_g)	Res./Rec. Time (s)	Refs.
SnO ₂ hollow microfiber	100	270	49.5	14/12	[1]
ZnO nanorods	50	300	43	10/48	[9]
$\alpha\text{-Fe}_2\text{O}_3$ microrod	500	275	41	25/55	[21]
Cr ₂ O ₃ microspheres	50	170	17	29/18	[23]
TiO ₂ /SnO ₂ nanosheets	50	260	25	12/22	[53]
V ₂ O ₅ hollow spheres	100	370	17	40/125	[54]
CuO spheres	100	230	102	21/150	[55]
$\alpha\text{-Fe}_2\text{O}_3$ nanorods	50	40	8.6	9/16	Our work
Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorods	50	40	17.5	12/8	Our work

further extend the surface depletion layer by forming a Schottky junction [2]. It is worth to note that, when the $\alpha\text{-Fe}_2\text{O}_3$ nanorod decorated with excessive Au DHs, the nanorod will be completely covered, and the $\alpha\text{-Fe}_2\text{O}_3$ does not participate in the reaction with gas. This may depress the sensor property to reducing TEA [41]. So, the loading amounts of Au DHs should be controlled for better sensor response. In our case, the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor B shows the optimized decorating contents of Au DHs in terms of gas response.

When the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NR is exposed to the TEA gas, the oxidation-reduction reaction occurs between reducing TEA and $\text{O}^{\delta-}$ on Au/ $\alpha\text{-Fe}_2\text{O}_3$ NR surfaces and the depleted electrons are released back to the conduction region, resulting in a width decrease of the depletion layer and accordingly, the sensor resistance decrease. The

reaction between the $\text{O}^{\delta-}$ (O_2^- , O^- , and O^{2-}) and TEA molecules can be described as follows [30].



Three gases (N_2 , CO_2 , and H_2O) will be produced after the chemical reaction. Experimentally, when 50 ppm TEA gas was injected into the 18 L chamber at 40 °C, the gases were collected immediately. The corresponding mass spectra intensity change of the collected gas before and after chemical reaction was directly measured with an on line mass spectrometer (MS), as shown in Supporting Information (Fig. S8). For the mass spectra, the intensities changes of gas products are analyzed through a preliminary scan from 1 to 50 mass to charge (m/z) value. The signals with m/z

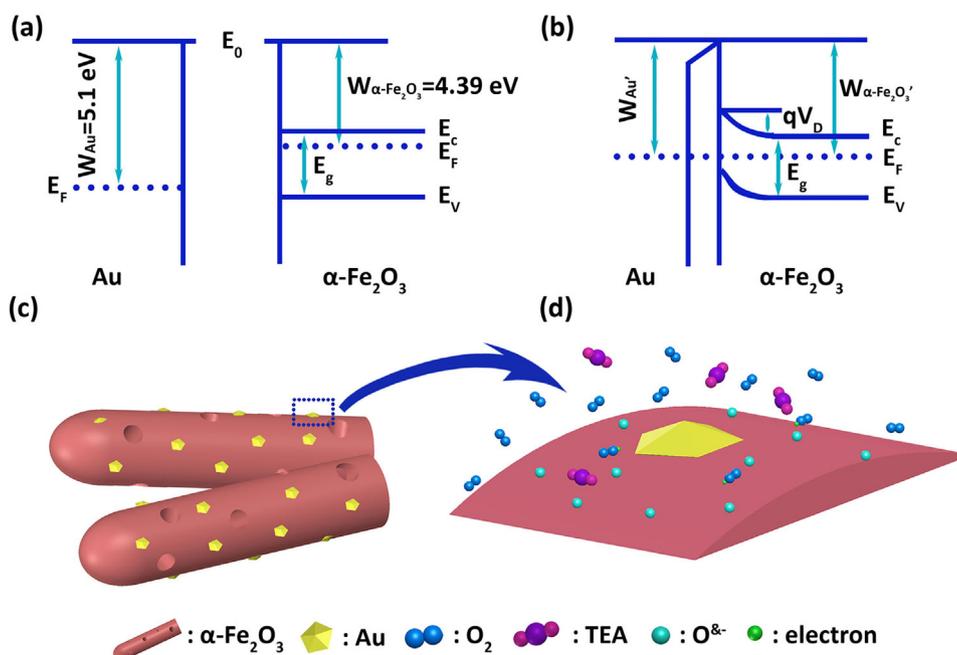


Fig. 11. (a) The energy band diagram of Au DHs and $\alpha\text{-Fe}_2\text{O}_3$ NRs; (b) The energy band diagram for a Schottky junction of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NR with a depletion layer at the surface of $\alpha\text{-Fe}_2\text{O}_3$ NR; (c) Diagram of Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorods. (d) Schematic model of possible gas mechanisms of the Au/ $\alpha\text{-Fe}_2\text{O}_3$ nanorods.

ratios of 28, 44, and 18 for N_2 , CO_2 , and H_2O are shown in Fig. S8(a–c), which shows that the intensities of three kinds of gas increased after the reaction [63].

In addition, another indirect evidence is the resistance change of gas sensor. As shown in Fig. 7(a), when the four kinds of sensors are exposed to the TEA gas, the resistance has obviously decreased, which also indirectly proved that the TEA gas had reacted with the $\text{O}^{\delta-}$ at 40°C . Moreover, the enhanced TEA sensing properties of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor may be also related to the catalytic of Au DHs [40].

Hence, compared with pristine $\alpha\text{-Fe}_2\text{O}_3$ NRs, more absorbed oxygen species will diffuse to the surface of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs at the same time, leading to a larger degree of electrons extractions from the conduction band of $\alpha\text{-Fe}_2\text{O}_3$. The high coverage of chemisorbed oxygen species makes the Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs more sensitive to TEA gas, which also directly results in a high response. Au is also a common catalyst for the oxidation of reducing gases, which can accelerate the reaction between surface-adsorption oxygen ions species and reducing gases, thus decreasing the recovery time of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensor [64].

4. Conclusions

In summary, we design a near room-temperature TEA gas sensor with porous $\alpha\text{-Fe}_2\text{O}_3$ nanorods decorated with Au decahedrons and their enhanced gas sensing mechanism is discussed in detail based on the basic principle of M/S Schottky junction. Hematite seed layer directly grow on flat Al_2O_3 electrodes by sol-gel method and porous $\alpha\text{-Fe}_2\text{O}_3$ NRs grow *in-situ* on such electrodes by a simple hydrothermal. Then Au DHs with controlled loading content is spun coated onto such $\alpha\text{-Fe}_2\text{O}_3$ NRs. The Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs sensors exhibit higher and faster response (17–50 ppm), lower detection limit (1 ppm), and better selectivity to TEA even at near room temperature (40°C) than the pristine $\alpha\text{-Fe}_2\text{O}_3$ NR sensor. The enhanced response to TEA is basically attributed to the resistance changes due to the formation of M/S Schottky junction at the Au/ $\alpha\text{-Fe}_2\text{O}_3$ interface. The catalytic activity of Au DHs may also improve the gas sensing performance of Au/ $\alpha\text{-Fe}_2\text{O}_3$ NRs. This study provides a

rational way for design and fabrication of the chemiresistance gas sensor with high performance.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <https://doi.org/10.1016/j.snb.2018.04.096>.

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Biographies

Xiaopan Song is a graduate student focusing on heterostructure semiconductor gas sensor working at room temperature for master degree at University of Jinan. She was awarded a B.Sc. degree in materials science and engineering from the same university in 2016.

Qi Xu is a graduate student focusing on heterostructure semiconductor gas sensor working at room temperature for master degree at University of Jinan. She was awarded a B.Sc. degree in materials science and engineering from the same university in 2014.

Tao Zhang is a Ph.D student focusing on nanometer catalytic at University of Science and Technology of China. He was awarded a M.S. degree in chemistry and chemical engineering from University of Jinan in 2015.

Bao Song is a graduate student focusing on advanced manufacturing technology and equipment for master degree at University of Jinan. He was awarded a B.Sc. degree in mechanical engineering from the same university in 2016.

Cuncheng Li is a Taishan Scholar Chair Professor for material physics with University of Jinan. He leads a group focusing on new energy, environmental management, chemical/bio-sensing applications of noble metal nanoparticles, inorganic-organic hybrid materials, and metal organic framework materials.

Bingqiang Cao is a Taishan Scholar Chair Professor for material physics with University of Jinan and professor of physics with Qufu Normal University. He leads a group among these two Universities focusing on semiconducting oxide thin films, nanostructures, heterostructures, and related devices.