



Enhanced triethylamine sensing properties by fabricating Au@SnO₂/α-Fe₂O₃ core-shell nanoneedles directly on alumina tubes

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ABSTRACT

α-Fe₂O₃ nanoneedles were directly grown on the surface of Al₂O₃ tubes by a cost-effective hydrothermal method. In addition, the construction of Au nanoparticle-loaded SnO₂/α-Fe₂O₃ core/shell heterostructure was fabricated by employing pulsed laser deposition (PLD) and DC-sputtering methods. Gas sensors were fabricated from Au@SnO₂/α-Fe₂O₃ core-shell nanoneedles on Al₂O₃ tubes, and their sensing properties have investigated for response to various target gases. The results indicated that the sensor based on Au@SnO₂/α-Fe₂O₃ core-shell nanoneedles showed superior selectivity toward triethylamine (TEA) gas, giving a response of 39–100 ppm, which was higher than that of α-Fe₂O₃ nanoneedles and SnO₂/α-Fe₂O₃ core-shell nanoneedles. Moreover, the sensor based on Au@SnO₂/α-Fe₂O₃ core-shell nanoneedles showed an obvious better linearity ($R = 0.9975$) of sensing characteristics than of two other sensors. The enhanced sensing properties are discussed with the semiconductor depletion layer model along with the Schottky contact and N–N heterojunction theory.

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1. Introduction

Gas sensors have got a lot of attentions in many applications for a long time, including detecting toxic and flammable gases [1], biochemical detection [2], food quality control [3], and so on, which working based on the electrical variation caused by the chemical reaction between the electrons and various gases and vapors [4]. Among the various gases, triethylamine (TEA) is a kind of important gas which has a relationship to both food safety and human health. Because TEA can be secreted in dead fish and sea creatures and can result in serious damage to human health when the concentration is more than 10 ppm on volumetric basis (ppmV) in air, such as eye and skin chemical burns, headaches, and pulmonary edema [5–7]. Therefore, it is necessary to realize an accurate and fast detection of TEA with high sensitivity and good selectivity in biomedical, chemical, food industries and our daily life [5].

Various metal oxide semiconductors (MOSs) have been used into the field of gas sensors due to their superior stability, low

cost and simple preparation [8–16]. Among these available types, Alpha-iron oxide (α-Fe₂O₃) has received much research attention due to its high resistance to corrosion, abundant raw material and non-toxicity [17]. As an n-type MOSS, Fe₂O₃ has a direct band gap (E_g) of 2.1 eV and is the most thermodynamically stable phase among all iron oxides under ambient conditions. Thus Fe₂O₃ has been extensively used for some fields, such as catalysts, wastewater treatment, pigment, magnetic material, electrode materials in lithium ion batteries, and gas sensors [18–23].

It is well known that the morphology and microstructure of the gas sensing material can affect the adsorption, diffusion, and interfacial reaction of the target molecules on its surface, which determine the gas-sensing response characteristics of the material [24,25]. Moreover, the particle size and morphology usually show a great effect on the gas- or vapor-sensing performance of semiconductor metal oxides [26–28]. And consequently, a lot of effort has been made on the controlling synthesis of various Fe₂O₃ nanostructures, including nanospindles [29], nanorods [30], nanowires [31], nanobelts [32], nanotubes [33], nanorings [34], and nanospheres [35]. On the other hand, the precious metals decorated on both oxide semiconductors and hetero-nanostructures consisted of two or more metal oxides can improve the sensing performance. The enhanced sensing mechanism can be explained by the Schottky

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contact or spillover effect of precious metals and the change of resistance caused by the formation of a hetero-junction [36]. The mainly effective methods to improve the gas properties of MOSs at present are summarized in the above two parts.

Inspired by these works, we design Au@SnO₂/α-Fe₂O₃ nanostructure to improve the TEA sensing performances of α-Fe₂O₃. Herein, we developed a one-step facile hydrothermal route to build the pristine α-Fe₂O₃ nanoneedles (FNs) directly on Al₂O₃ tubes. Furthermore, in order to improve the gas performance of α-Fe₂O₃ nanoneedles, we have a research from the point of building hetero-junction and Schottky contact. The SnO₂/α-Fe₂O₃ nanoneedles (SFNs) and Au@SnO₂/α-Fe₂O₃ nanoneedles (ASFNs) were composited on the basis of FNAs by pulsed laser deposition and DC-sputtering process, respectively. As expected, the sensing properties of Au@SnO₂/α-Fe₂O₃ nanoneedles sensor are better than that of pristine α-Fe₂O₃ nanoneedles sensor, which is 1.5 times higher in response and with an obvious better linearity ($R=0.9975$) of sensing characteristics. The formations of Schottky contact and N–N heterojunction are the key factors to enhance sensing performances and the mechanisms are discussed in detail.

2. Experimental

2.1. Directly growth of FNAs on Al₂O₃ tubes

All the chemical reagents were analytical graded and used without further purification. In the experiment, cleaned alumina (Al₂O₃) tubes (4.0 mm in length, 1.0 mm in internal diameter and 1.4 mm in external diameter) with a pair of Au electrodes (2.0 mm in distance) attached with Pt lead wires) were immersed into a mixed aqueous solution of 0.5 mol/L of FeCl₃ and 0.1 mol/L of Na₂SO₄. And the mixture was transferred into a Teflon-lined stainless steel autoclave. The autoclave was heated to 140 °C for 12 h and then cooled to room temperature. After that, the Al₂O₃ tubes were taken out from the solution and washed for several times with deionized water and ethanol. After drying, the Al₂O₃ tubes were annealed 600 °C for 2 h.

2.2. Growth of SFNs and ASFNs

A shell of SnO₂ nanoparticles was deposited onto the surface of FNAs by pulsed laser deposition (PLD) method using SnO₂ target at room temperature. The typical PLD growth condition for SnO₂ was as following: A KrF laser of 1 mJ/cm² and an oxygen partial pressure of 3×10^{-4} Pa were typically applied. The laser pulses were controlled for 1000 pulses and SFNs heterojunctions were grown on Al₂O₃ substrates. After that, Au nanoparticles were loaded onto the SFNs by DC-sputtering with a working time of 30 s. The preparation

flow-process diagram of sensor based on α-Fe₂O₃ nanosheets was shown in Fig. S1 in the Supplementary material.

2.3. Material characterizations and sensor properties

The morphology, microstructure, and composition of materials were measured by a field emission scanning electron microscope (FESEM, FEI QUANTA FEG250) equipped with energy dispersive X-ray spectroscopy (EDS, INCA MAX-50) and a high-resolution transmission electron microscope (HRTEM, JEM-2100F, JEOL) with energy dispersive X-ray spectroscopy (EDS, Oxford Link Isis). The phase of sensing materials was checked with X-ray diffraction (XRD, D8-Advance, Bruker). The surface elemental composition was checked with X-ray photoelectron spectroscopy (XPS, Thermo ESCALAB 250XI). Differential thermal analysis and thermogravimetry (TG/DTA, STA-409-EP, Netzsch) were conducted to study the oxidation progress of α-Fe₂O₃ powder under air from 25 to 800 °C with a heating rate of 10 °C/min. A gas-sensing test system (WS-30A, Weisheng Electronics, China) was used to test the gas sensing properties of the as-prepared sensors. During the test, the devices were put into an airproof test box. Target gases with calculated concentration were injected into the testing chamber by a microsyringe.

3. Results and discussion

3.1. Structural and morphological characteristics

First of all, the TG-DSC result is shown in Fig. 1(a). As can be clearly seen from the inset picture in Fig. 1(a), the color of the powder changes from yellow to orange after an annealing process. Analyzing the DSC curve, the weight loss of the samples undergoes three steps from room temperature to 800 °C. The sample has an apparently decrease in weight at about 90 and 240 °C (endothermic peaks) which corresponding to the removal of physically adsorbed water and chemically adsorbed water, respectively. At about 370 °C, there is a weak exothermic peak on the DTA curve. Correspondingly, there is no apparently change in the weight as illustrated by the TG curve. So it can be inferred that the samples transformed from γ-Fe₂O₃ to α-Fe₂O₃ according to the reference [37]. In order to further analyze the phase and crystal structure of the samples, the four kinds of samples were characterized by the XRD as shown in Fig. 1(b). The sample No.1 is unannealed powder which all diffraction peaks can be easily indexed to the α-FeOOH (JCPDS Card No. 29-0713). According to the result of TG-DSC, we annealed powder No. 1 at 600 °C for 2 h and obtained powder No.2. By comparing, the diffraction peaks of sample No.2 match well to the diffraction pattern of typical hexagonal Fe₂O₃ phase (JCPDS Card No. 89-596).

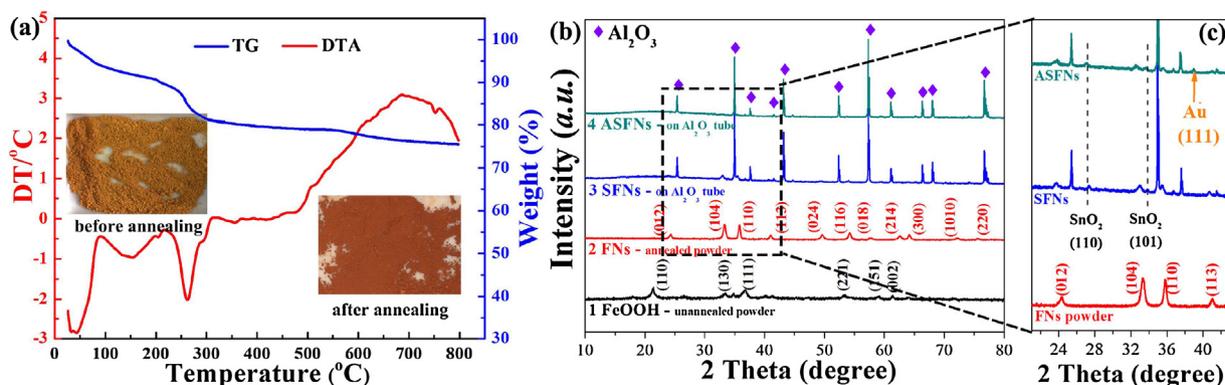


Fig. 1. (a) The TG–DSC curves of precursor samples; (b) the XRD spectra of four kinds of samples in the range of 10°–80°; (c) the XRD spectra of three kinds of samples in the range of 21°–43°.

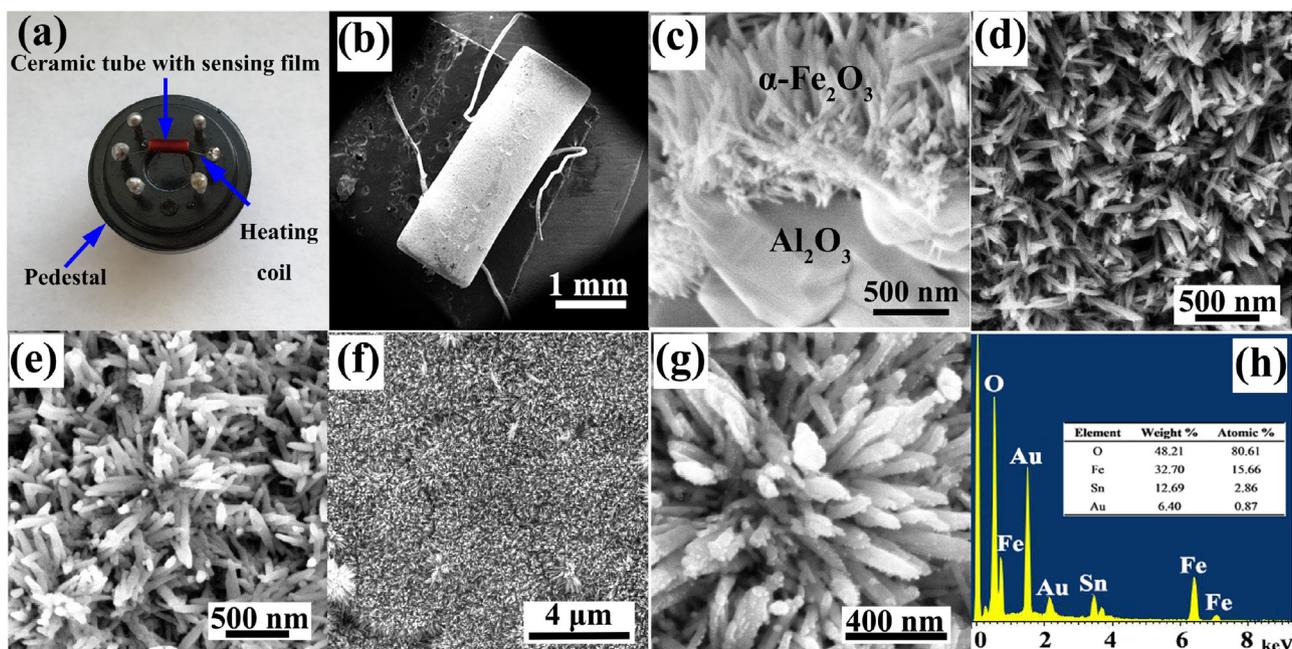


Fig. 2. (a) Gas sensor of $\alpha\text{-Fe}_2\text{O}_3$ nanosheets fixed on an electronic bracket (b) Al_2O_3 cube covered with a film of sensing materials; (c) SEM image of SnO_2 nanosheet in cross-sectional view; (d) SEM image of FNs directly grown on Al_2O_3 tubes; (e) SEM images of SFNs; (f, g) SEM images of ASFNs after implantation of SnO_2 shell and Au nanoparticles; (h) EDS spectrum of ASFNs.

Both diffraction patterns of SFNs sample and ASFNs sample are observed together with the diffraction peaks of Al_2O_3 substrates. Due to the small amount, the XRD peaks of Au and SnO_2 could not be clearly seen when they were deposited onto $\alpha\text{-Fe}_2\text{O}_3$ nanoneedles [36].

The sample morphology was characterized by SEM as shown in Fig. 2. Pattern (a) is the SEM image of an Al_2O_3 tube which covered with a film of sensing materials. Fig. 2(b) exhibits the SEM image of FNs which densely grown on the surface of the Al_2O_3 tube. It can be seen that the needles have uniform and homogenous morphologies with about 80 nm in diameter and about 500 nm in length. The SEM image of SFNs is shown in Fig. 2(c), comparing to Fig. 2(a), the diameters of SFNs get larger to 100 nm. Panels (d) and (e) of Fig. 2 are the SEM images of ASFNs in low-magnification and high-magnification, respectively. Some Au particles can be clearly observed on the needles from Fig. 2(e). Pattern (f) of Fig. 2 is the EDS image of ASFNs and no peaks are observed for other impurities. Not only the peaks of O and Fe elements, but those of Au and Sn can also be clearly observed. Moreover, the relative weight and relative atomic of four kinds of elements were listed in the table which was inserted in the graph.

In order to gain further insight into the crystallographic features of the FNs and ASFNs, TEM and associated electron diffraction techniques were employed just as shown in Fig. 3(a–b). The HRTEM analysis of a single FN reveals a lattice with an interspacing of 0.26 nm, which corresponds to the (104) plane of the $\alpha\text{-Fe}_2\text{O}_3$. And the SAED pattern confirms its single-crystalline nature. Similar TEM and HRTEM analyses were also conducted on ASFNs. A single needle with a core-shell configuration of Fe_2O_3 and SnO_2 and many small Au nanoparticles on its surface is shown in Fig. 3(b). The inset pattern shows the corresponding HRTEM image, where the lattice spacing are 0.24 nm of SnO_2 (200) plane and 0.24 nm of Au (111) plane, respectively. The surface composition and structure of the as-synthesized ASFNs were investigated by XPS. The Fig. 3(c) is the XPS full survey spectrum which the peaks of Fe, Sn, Au, O, and C elements can be observed clearly. The presence of C and N element might come from hydrocarbons and nitrogen compounds in the synthesis [36]. Fig. 3(d) displays the high resolution Fe^{3+} 2P spectra

of this sample. Both Fe^{3+} 2P_{3/2} and Fe^{3+} 2P_{1/2} peaks are found to be asymmetric. Panels (e) and (f) of Fig. 3 display the high-resolution spectra for Sn and Au elements, respectively. The peaks of Fig. 3(e) are centered at 487.1 and 495.5 eV, which are attributed to the Sn 3d_{5/2} and Sn 3d_{3/2}. The Fig. 3(f) shows the high-resolution Au 4F spectrum of ASFNs. It shows a double feature with peaks located at 83.9 and 87.7 eV, which correspond to the 4f_{7/2} and 4f_{5/2} signals of metallic Au (Au^0), respectively.

Therefore, combining the analysis of TG-DTA, XRD, SEM, TEM, HRTEM, SAED, and XPS, it can be concluded that an Au-loaded SnO_2 shell coated on the surface of the FNs has been successfully prepared.

3.2. Sensing performance of three kinds of sensors

The Fig. 4(a) presents the relationship of sensing response and the operating temperature. The operating temperature has a very important relationship with the sensing response, which could affect the adsorption and desorption rates of the oxygen species on the metal-oxide surface. The low operating temperature could increase the chemical activation of materials and leading to a relative small response. However, if the operating temperature is too high, the surfeit energies could release the adsorbed gas molecules from the surface of materials before reaction, thus the response will decrease as well [38,39]. Only at the optimum operating temperature, the sensors would have the highest response. As can be seen from the picture, the optimum operating temperature for all three kinds of sensors is 300 °C. And at 300 °C, to 100 ppm of TEA, the responses of three sensors are 26 (FNs-based sensor), 33 (SFNs-based sensor), and 39 (ASFNs-based sensor), respectively. This performance illustrates that the dopant of Au and composite of SnO_2 played an important role in enhancing the sensing performance. Then, the response decreases as the temperature further increases, which is due to the competing desorption of the chemisorbed oxygen. Besides, the three kinds of sensors have been cycle up to five times and good reversibility can be observed from Fig. 4(b). The experiment was carried out in 100 ppm of TEA at 300 °C. It can be noted that all of the sensors are in good

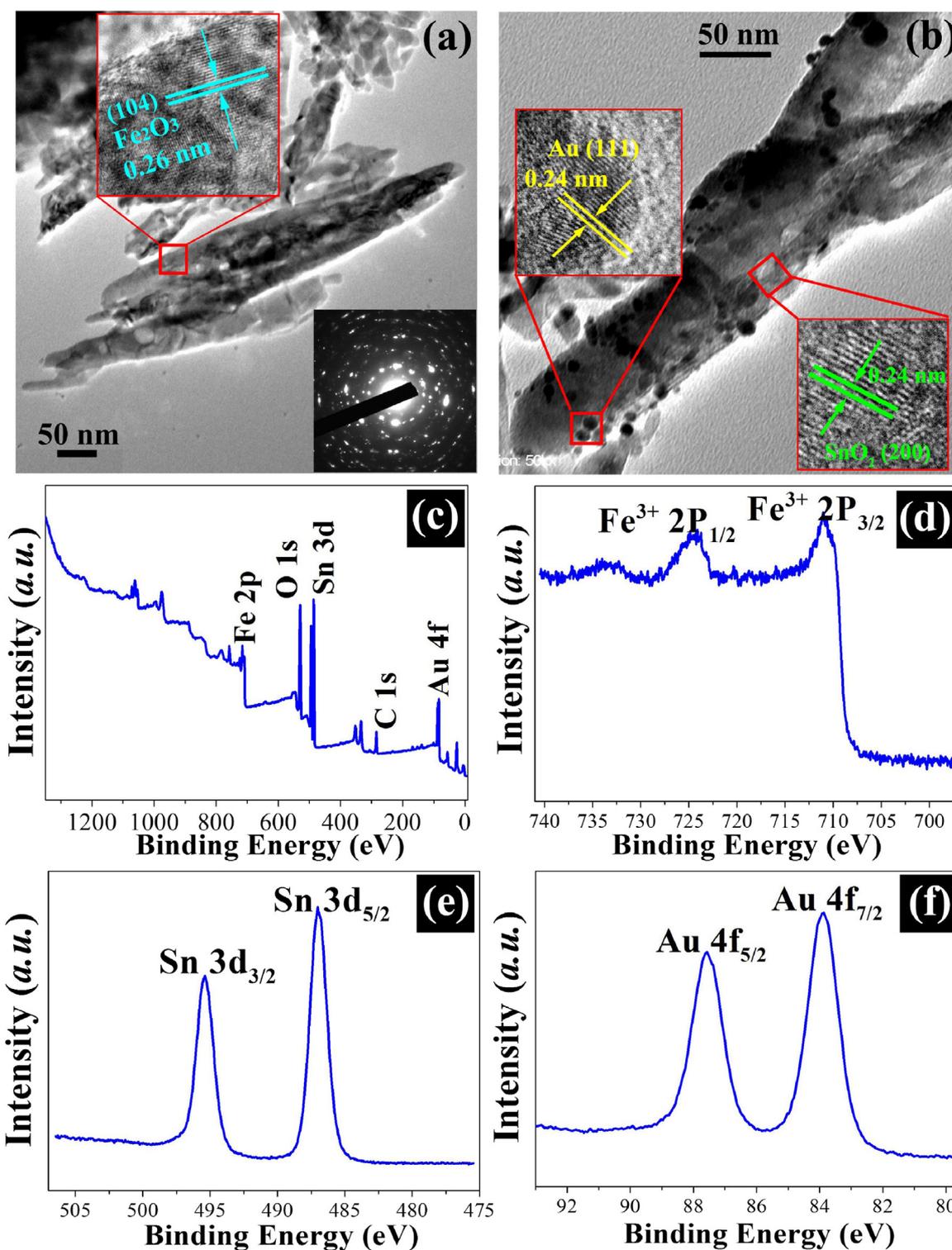


Fig. 3. (a) The TEM, HRTEM, and SAED images of FNs; (b) the TEM and HRTEM images of ASFNs; XPS spectra of the as-synthesized ASFNs: (c) XPS full survey spectrum, (d) Fe 2p spectrum, (e) Sn 3d spectrum, and (f) Au 4f spectrum.

reproducible run after five cycles, which demonstrate a better repeatability of the sensors.

Good selectivity is one of the important criterions of the gas sensors. From Fig. 5, at same concentration of 100 ppm, the response of three kinds of sensor was higher to TEA than other gases such as acetone, ethanol, isopropanol, paraxylene, and benzene at 300 °C. This means that all of the sensors processed a good selectivity to TEA. As expected, the response of ASFNs-based sensor has been

enhanced comparing with the other two sensors. Moreover, the response of ASFNs to TEA is much higher than that of the FNs, and it also higher than those interfering gases, indicating an impressive selectivity to TEA. Although the physical reason is still not very clear for us, enhanced selectivity for TEA was observed for ASFNs sensors. One possible reason may be the different reaction activity of target gases in terms of bond energy. The main bond of TEA is C–N with 307 kJ/mol of bond energy, which is relative lower than that

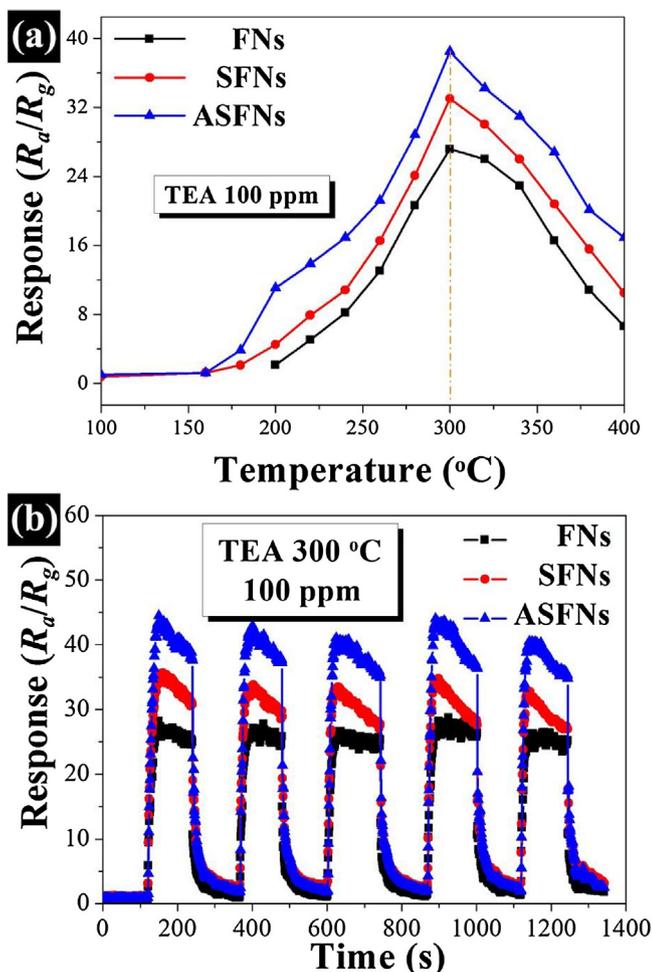


Fig. 4. (a) The relationship between working temperature and response of three kinds of sensors to 100 ppm TEA; (b) the repeatability test of the sensors to 100 ppm TEA at 300 °C.

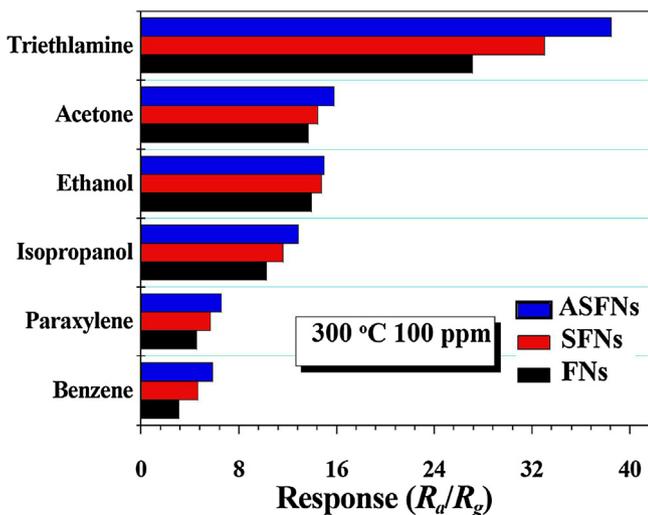


Fig. 5. The selectivity of different gases with same concentration at 300 °C.

of the other gases, such as C–C (345 kJ/mol) of isopropanol, O–H (458.8 kJ/mol) of ethanol, C=C (610.3 kJ/mol) of benzene, and C=O (798.9 kJ/mol) of acetone [40]. So due to the low C–N bond energy, the high reaction activity of TEA molecules would contribute to a high response of Au@SnO₂/α-Fe₂O₃ sensors.

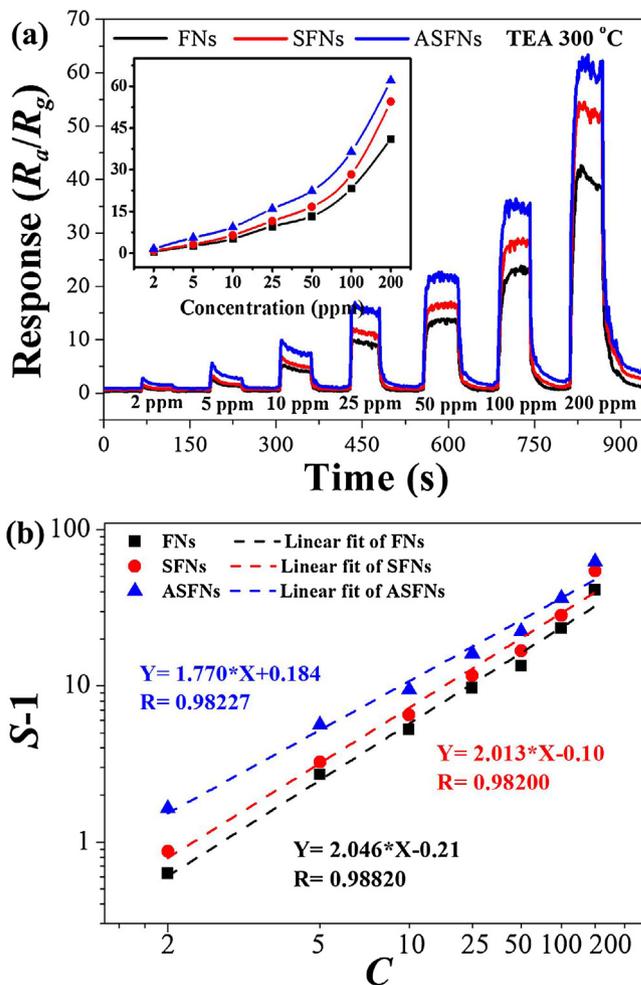


Fig. 6. (a) Response and recovery curves of three kinds of sensors to TEA gas of different concentrations at 300 °C (inset graph) corresponding relationship between sensors response and TEA concentration; (b) the response log versus the logarithm of TEA concentration of three kinds of sensors.

The relationship of response and concentration has been also studied and shown in Fig. 6. As expected, the response has a positive relationship with increasing TEA concentration from 2 to 200 ppm (Fig. 6(a)). When toward 200 ppm of TEA, the response of ASFNs sensors can reach to 63 which higher than that of the other two kind of sensors. And a relative high response can also be observed upon exposure to the TEA concentration as low as 10 ppm with a better response about 15, which indicate the relatively low detection limit. The relationship of response and concentration would be produced more clearly and intuitive in the inset pattern. Along with the increasing concentration, the differences between the responses value of the three kinds of sensors are gradually increasing. Fig. 6(b) shows the chart of the response of the sensors ($S-1$) versus the logarithm of TEA concentration (C). It can be found that the response of the sensor was enhanced linearly with the increase of TEA concentration, indicating a good linearity of sensing characteristics. It is worth noting that the ASFNs sensor fabricated in our work exhibits the best linear property ($R = 0.9975$) among them. The experiment data were fitted as follows:

$$Y = A + BX$$

Where Y is $\log(S-1)$ and X is $\log(C)$. A is the value of intercept. B is the value of slope. This result is very attractive for trace TEA detection.

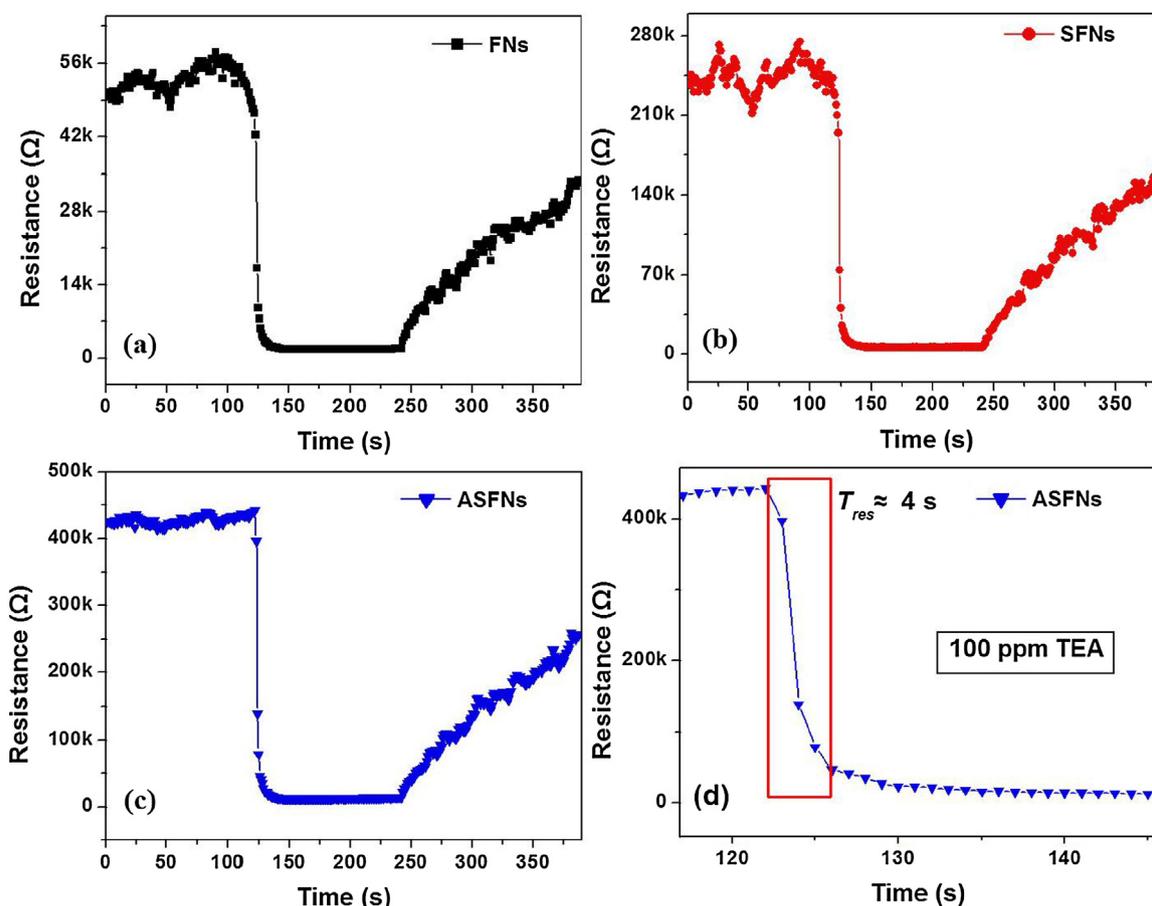


Fig. 7. Response/recovery times of the α -Fe₂O₃ sensors to 100 ppm TEA at 300 °C: (a) pristine α -Fe₂O₃ sensor, (b) SnO₂/ α -Fe₂O₃ sensor, and (c) Au@SnO₂/ α -Fe₂O₃ sensor; (d) response time of Au@SnO₂/ α -Fe₂O₃ sensor taken from (c). The device resistivity at the beginning of measurement (time = 0 s) is the original sensor resistivity in air.

Response and recovery times are also important parameters of gas sensors and real-time detection. The response times (T_{res}) and recovery times (T_{rec}) of a gas sensor are usually defined as the time takes for the resistance to reach 90% of its steady-state value after introduction or removal of the gas, respectively [6,41]. As shown in Fig. 7, when the target gas was injected into the box, all of the three sensors response fast and their response time is 4–9 s, respectively. After desorption, all three kinds of sensors take a long time to recover to the low voltage state.

In summary, the sensing performances of α -Fe₂O₃ sensors have been enhanced by depositing SnO₂ and Au nanoparticles. In order to illustrate the advantages of the sensors, a comparison between the sensing properties of Au@SnO₂/ α -Fe₂O₃ sensors and some reported TEA gas sensors is summarized in Table 1 [42,43,40,44–46] in terms of working temperature, response, and response-recovery time. A series of control experimental data on pristine SnO₂, ZnO, MoS₂, α -Fe₂O₃, and TiO₂/SnO₂ sensors are also presented. As we can see that, the Au@SnO₂/ α -Fe₂O₃ sensor exhibits short response time, and relatively high response.

3.3. Mechanism discussion of the enhanced sensing properties

The gas sensing response is a very complicated process, whose final mechanism is still unclear. When oxide metal and noble metal are deposited on the surface of pristine semiconductors, the N–N heterojunction and Schottky contact will be formed. As we know, these nanostructures could enhance the sensing performances. However, these leads to a more complex process of gas sensing response. Therefore, it is necessary to study the sensing mecha-

nism of pristine and composited α -Fe₂O₃ sensors, which will be instructive for future work.

First of all, as for n-type semiconductor sensors, the depletion layer model has been well accepted to explain the sensing mechanism [17,47,48]. The resistance of sensors could be effectively changed by the adsorption and desorption of target gas molecules on the surface of sensing materials. This is the basic working principle of the pristine α -Fe₂O₃ sensors. When the α -Fe₂O₃ materials are exposed to fresh air at a relative high temperature, surrounding oxygen molecules will be adsorbed on the surface of crystallites and extract electrons to form oxygen ions species ($O^{\delta-}$: O₂⁻, O²⁻, or O⁻). As a result, depletion layers with a certain thickness would appear in the near surface area of crystallites [49]. And the formation of the depletion layer decreases the carrier concentration in the materials and leads to a high resistance of the sensors. We named the resistance in the air as R_{air} . When the materials are exposed to the TEA gas molecules, the gas would be oxidized by negatively charged oxygen ions. The reaction between the TEA gas molecules and $O^{\delta-}$ can be described as follows [46]:



After reaction, a lot of free electrons are released back into the semiconductor materials. As a result, the thickness of the depletion layer becomes thinner, which decreases the resistance of semiconductor materials that we named R_{gas} . The sensitivity of the sensors is calculated based on the formula of response ($S = R_{air}/R_{gas}$).

Compared with pristine α -Fe₂O₃, the binary SnO₂/ α -Fe₂O₃ sensors exhibit enhanced sensing properties, which owing to the formation of N–N heterojunction between two kinds of semicon-

Table 1
TEA sensing performances of as-prepared sensors in our work and other reported sensors, including concentration (Con.), working temperature (W.T.), sensing response (S.R.), and response/recovery time (Res./Rec. Time).

Materials	Con. (ppm)	W.T. (°C)	S.R. (R_a/R_g)	Res./Rec. Time (s)	Ref.
SnO ₂ nanorods	1000	350	200	10/10	[42]
ZnO nanorods	50	300	43	10/48	[43]
TiO ₂ /SnO ₂ nanosheets	50	260	26	12/22	[40]
α -Fe ₂ O ₃ microrod	500	275	41	25/55	[44]
SnO ₂ flowerlike	100	350	4	<6/6	[45]
MoS ₂ nanoflowers	100	300	32	14/114	[46]
α -Fe ₂ O ₃ nanoneedles	100	300	27	6/180	Our work
Au@SnO ₂ / α -Fe ₂ O ₃ nanoneedles	100	300	39	4/203	

ductors. The schematic model for the sensor exposed to TEA gas with the corresponding change of energy band diagram was shown in Fig. 8. Referring to reports, the work functions of Fe₂O₃ and SnO₂ are 5.88 and 4.9, respectively [50,51]. When the SnO₂ particles are coated onto the surface of the α -Fe₂O₃ nanoneedles, the N–N heterojunction will be formed between SnO₂ and α -Fe₂O₃. This leads

to the electrons flowing from SnO₂ to Fe₂O₃ until their Fermi levels equalize. As a result, the energy band would get further bend and an electron depletion layer is created on the surface of SnO₂, which increases the resistance state of sensing materials than that of the pristine α -Fe₂O₃ sensors.

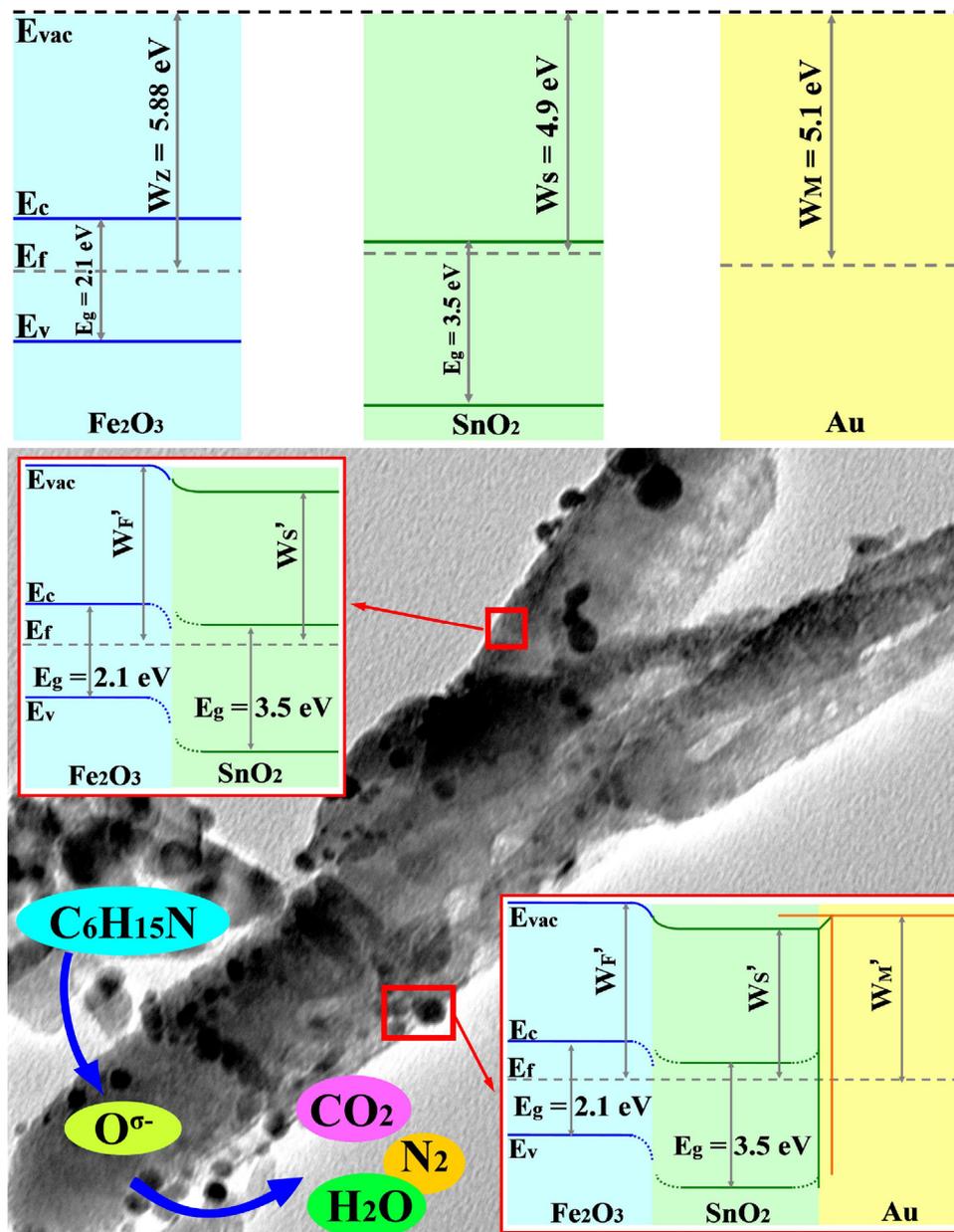


Fig. 8. The schematic model for the sensor exposed to TEA gas with the corresponding change of energy band diagram.

Furthermore, the resistance of sensing materials would be further promoted by building the ternary Au@SnO₂/α-Fe₂O₃ nanostructures. When Au nanoparticles are loaded on the surface of SFNs with core-shell structure, electrons would flow further from SnO₂ to Au, which would form Au-SnO₂ Schottky contact and further widen the depletion layer on the SnO₂ shell. This leads to further increasing the resistance of the ASFNs sensors which means a higher sensing response. The energy band diagram of the above two kinds of conditions is shown in the inset of Fig. 8. Therefore, when the Au@SnO₂/α-Fe₂O₃ composite sensing materials are exposed to the reducing TEA gas, the width of the depletion layer will be reduced more significantly than that of pristine α-Fe₂O₃, resulting in a great decrease of resistance.

In other words, the increase of initial resistance should be one of mainly reasons for the enhancement of gas sensing properties. The change of material resistance could be directly observed in Fig. 7. In air, the resistance of pristine α-Fe₂O₃ is nearly 50 kΩ. After deposited with SnO₂ nanoparticles, its resistance increased to nearly 245 kΩ. It is worth noting that the resistance of Au@SnO₂/α-Fe₂O₃ could reach up to nearly 430 kΩ. When the three kinds of sensors get stable in the TEA vapor, the electrons are released back to the conduction band of material. Then, the resistance of three kinds of sensors becomes similar as a result. On the basis of definition of sensing response ($S = R_a/R_g$), the values of sensitivity could be calculated. That is to say, the enhanced response to TEA is mainly attributed to the variation of resistance caused by the formation of the N–N heterojunction and Au-SnO₂ Schottky barrier. This result illustrates that the design of composite sensing materials is very effective to improve sensor performances affectively.

4. Conclusions

In this manuscript, we reported a highly sensitive and selective TEA sensor by the formation of SnO₂/Fe₂O₃ N–N heterostructure and Au-SnO₂ Schottky contact and the enhanced gas sensing mechanism was discussed in detail. The α-Fe₂O₃ nanoneedles were directly grown on Al₂O₃ tubes by a simple and environment-friendly hydrothermal method. Then, the Au@SnO₂/α-Fe₂O₃ nanostructure is built by PLD and DC-Sputtering method. In comparison with the sensing properties of pristine α-Fe₂O₃ sensor, the Au@SnO₂/α-Fe₂O₃ composite nanostructures exhibit higher sensing response and better linearity. The N–N heterojunction and Schottky contact formed in the Au@SnO₂/α-Fe₂O₃ sensor obviously increases the resistance in air and decreases the resistance in the TEA gas. This is the main reason for the enhanced response to TEA. This study presents an effective way to design and fabricate chemiresistance gas sensors with high performance.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <https://doi.org/10.1016/j.snb.2018.01.029>.

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